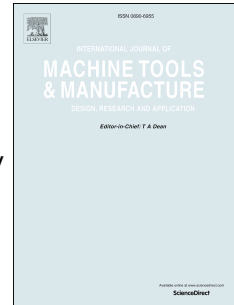


Accepted Manuscript

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PII: S0890-6955(17)30180-3

DOI: [10.1016/j.ijmachtools.2017.12.003](https://doi.org/10.1016/j.ijmachtools.2017.12.003)

Reference: MTM 3316

To appear in: *International Journal of Machine Tools and Manufacture*

Received Date: 23 August 2017

Revised Date: 7 December 2017

Accepted Date: 7 December 2017

Please cite this article as: M.S. Dargusch, S. Sun, J.W. Kim, T. Li, P. Trimby, J. Cairney, Effect of tool wear evolution on chip formation during dry machining of Ti-6Al-4V alloy, *International Journal of Machine Tools and Manufacture* (2018), doi: 10.1016/j.ijmachtools.2017.12.003.

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Effect of tool wear evolution on chip formation during dry
machining of Ti-6Al-4V alloy

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Acknowledgements:

The authors acknowledge the assistance of Dr Hongyi Zhan who arranged the production of the samples used for TKD analysis. The authors would also like to acknowledge the support of the Defence Materials Technology Centre (DMTC). The DMTC was established and is supported under the Australian Government's Defence Future Capability Technology Centres Programme.

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