

Accepted Manuscript

Residual stress modelling in laser welding marine steel EH36
considering a thermodynamics-based solid phase transformation

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PII: S0020-7403(18)30350-3
DOI: <https://doi.org/10.1016/j.ijmecsci.2018.07.046>
Reference: MS 4458



To appear in: *International Journal of Mechanical Sciences*

Received date: 31 January 2018
Revised date: 28 June 2018
Accepted date: 31 July 2018

Please cite this article as: Youmin Rong , Ting Lei , Jiajun Xu , Yu Huang , Chunming Wang , Residual stress modelling in laser welding marine steel EH36 considering a thermodynamics-based solid phase transformation, *International Journal of Mechanical Sciences* (2018), doi: <https://doi.org/10.1016/j.ijmecsci.2018.07.046>

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Highlights

- Phase fractions of laser welding EH36 was predicted based on phase transformation thermodynamics.
- Effect of phase transformation on strain and materials property was integrated into FEM.
- Peak residual stress zone was transferred from the FZ center to the HAZ outside.

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