Accepted Manuscript

Chatter mitigation for the milling of thin-walled workpiece

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 PII:
 S0020-7403(17)30704-X

 DOI:
 10.1016/j.ijmecsci.2018.02.014

 Reference:
 MS 4174

To appear in: International Journal of Mechanical Sciences

Received date:	27 March 2017
Revised date:	3 February 2018
Accepted date:	5 February 2018

Please cite this article as: Zhao Zhang, Hongguang Li, Xianbo Liu, Wanyu Zhang, Guang Meng, Chatter mitigation for the milling of thin-walled workpiece, *International Journal of Mechanical Sciences* (2018), doi: 10.1016/j.ijmecsci.2018.02.014

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Highlight

- a new approach is proposed to mitigate the milling chatter of thin-walled workpiece
- the milling system is submerged in viscous fluid to suppress milling chatter
- the stability limit increases dramatically under viscous fluid condition
- the test results verify that the method has an excellent performance for chatter suppression

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