

Accepted Manuscript

Springback study of RDB of rectangular H96 tube

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PII: S0020-7403(17)32213-0
DOI: [10.1016/j.ijmecsci.2018.02.022](https://doi.org/10.1016/j.ijmecsci.2018.02.022)
Reference: MS 4182



To appear in: *International Journal of Mechanical Sciences*

Received date: 9 August 2017
Revised date: 20 January 2018
Accepted date: 9 February 2018

Please cite this article as: Y.X. Zhu , W. Chen , H.P. Li , Y.L. Liu , L. Chen , Springback study of RDB of rectangular H96 tube, *International Journal of Mechanical Sciences* (2018), doi: [10.1016/j.ijmecsci.2018.02.022](https://doi.org/10.1016/j.ijmecsci.2018.02.022)

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Highlights

- Force loading dies and tube fillers influence springback most.
- Sectional deformation is more sensitive to process parameters than springback.
- Amount of springback is increasing as the overall deformation increases.
- Springback greatly decreases section sagging and longitudinal section ovalization.
- Optimized parameters combinations of pressure die can reduce both springback and sectional deformation.

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