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# Vibration-Fatigue Damage Accumulation for Structural Dynamics with Non-linearities

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## Abstract

Structural damage in mechanical components is frequently caused by high-cycle vibration fatigue. The non-linearities, frequently observed in real structures at increased excitation levels, significantly influence the damage accumulation. As the modal analysis bases on linear theory, the non-linearities are hard to include. Based on a new experimental identification of the non-linearities, this research proposes the corrected linear damage-accumulation estimation. With the proposed correction, the linear modal analysis is used for damage estimation of structures with non-linearities.

The proposed approach is applied to a real-life case of steel-sheet attached with rivets. Several samples are exposed to an accelerated vibration-fatigue test with increasing and also decreasing excitation levels. It is shown that with the experimentally identified non-linearity correction, the numerical fatigue life-time was within the 10% of the experimentally identified life-time. Experimentally, it was shown that rivets same by design, but produced by different manufacturers, have a significant difference in the fatigue life-time; this difference was clearly identified with the proposed correction to the linear damage-accumulation estimation.

Further, the frequency response function based identification of the non-linearity can be identified before the structure is exposed to fatigue loads resulting in new possibilities of vibration-fatigue analysis of non-linear systems.

## 1 Introduction

Fatigue failures in metallic structures are a well-known technical problem [1]. Fatigue damage increases with the applied load cycles in a cumulative manner. Cumulative fatigue-damage analysis plays a key role in the life-time prediction of components and structures subjected to field load histories [2]. Probably the first systematic fatigue testing was undertaken by Wöhler [3], who concluded that the cyclic stress range is more important than the peak stress and introduced the concept of an endurance limit. Palmgren [4] introduced the first damage-accumulation theory, which is now known as the linear rule, and then Miner [5] expressed the linear rule in mathematical form as a summation of the damage with different loadings, which were calculated as the ratio between the number of applied cycles and the number of total cycles until failure for the  $i$ th constant-amplitude loading level. Recently, based on a linear accumulation rule, Zambrano and Foti [6] proposed damage indices for predicting the life of aerospace structures or seismic-resistant structures subjected to a low-cycle fatigue phenomenon. Marco and Starkey [7] proposed a non-linear, load-dependent damage rule based on an exponentiated Miner's damage accumulation of

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