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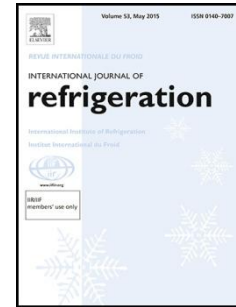
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# Visualization and quantification of separation of liquid-vapor two-phase flow in a vertical header at low inlet quality

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## Highlights

- This paper presents visualization of vapor-liquid separation in a vertical header.
- Excellent separation occurs at low inlet mass flux of the header ( $D=15.8$  mm).
- Recipe for separation is to allow upward vapor and downward liquid pass each other.
- Liquid reach is higher with higher vapor upward velocity or higher liquid load.
- When liquid reach touches the top end, separation becomes the most ineffective.

## Abstract

This paper presents the experimental study of separation of two-phase flow in a vertical header of **microchannel heat exchanger** based on quantified visualization using fast camera. A prototype unit, representing the real condenser has an inlet in the center of the header. Downstream of the intermediate header are two branches: lower for liquid and upper vapor flow. The header for experiment provides full visual access. R-134a is used as the fluid and mass flux through the inlet microchannels is controlled at  $54 \text{ kg m}^{-2} \text{ s}^{-1} - 193 \text{ kg m}^{-2} \text{ s}^{-1}$ . The results indicate that within the range of lower inlet quality (5-25%), good separation in that header can happen at low mass flux up to  $90 \text{ kg m}^{-2} \text{ s}^{-1}$ . Results are presented in function of liquid and vapor separation efficiencies ( $\eta_l, \eta_v$ ). Two-phase flow characteristics inside the header are analyzed for better understanding of separation efficiencies  $\eta_l$  and  $\eta_v$ . The efficiency deteriorates dramatically when liquid reaches the vapor exit, with increasing inlet flow rate and/or quality. Better two-phase separation can be achieved by reducing the liquid upward momentum or the vapor, and decreasing liquid and vapor interaction.

**Key words: Two-phase flow; Separation; Microchannel condenser; Visualization; Intermediate header**

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