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### ACCEPTED MANUSCRIPT

# An experimental study on the dehumidification performance of a counter flow liquid desiccant dehumidifier

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## Highlights

- An experimental study on a compact packed-type dehumidifier is conducted.
- New empirical correlations for moisture and enthalpy effectiveness are developed.
- The present packing can reduce the size of dehumidifier to meet installation demand.
- The critical height of pacing is proposed and it increases with desiccant flow flux.
- Packing height should not exceed 0.4m when desiccant flow flux is less than  $1.3 \text{ kg/m}^2\text{s}$ .

#### ABSTRACT

This paper presents an experimental study on the dehumidification performance of a counter flow liquid desiccant dehumidifier using structured packing with a high specific surface area  $(650m^2/m^3)$ . New empirical equations correlating the moisture effectiveness and the enthalpy effectiveness with critical inlet parameters are developed, which can be used to conveniently predict the performance of a similar dehumidifier. The empirical correlations are validated using the experimental data of this study, and compared with the experimental data reported by another researcher. The deviations are within  $\pm 10\%$  for the former and within  $\pm 15\%$  for the latter. The performance of the present type of packing is also compared with other two types of structured packing available in

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