Accepted Manuscript

Title: Behavior of M₂₃C₆ phase in Inconel 617B superalloy

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PII: S0924-0136(18)30114-6

DOI: https://doi.org/10.1016/j.jmatprotec.2018.03.009

Reference: PROTEC 15679

To appear in: Journal of Materials Processing Technology

Received date: 15-9-2017 Revised date: 14-3-2018 Accepted date: 15-3-2018

Please cite this article as: LI S, LI K, CAI Z, PAN J, Behavior of M₂₃C₆ phase in Inconel 617B superalloy during welding, *Journal of Materials Processing Technology* (2010), https://doi.org/10.1016/j.jmatprotec.2018.03.009

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ACCEPTED MANUSCRIPT

Behavior of M₂₃C₆ phase in Inconel 617B superalloy during welding

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ABSTRACT

The room/high temperature mechanical property of the Inconel 617B joined by multi-layer narrow

gap tungsten arc welding technology (NG-TIG) is investigated, and thermal simulation is utilized to

reveal the behavior of M23C6 phase in Inconel 617B superalloy during welding. Eutectic

microstructures and micro fissures resulting from constitutional liquation due to thermal exposure in

welding occur in the heat affected zone (HAZ), which leads to slight softening in the HAZ after

welding. Room/high temperature tensile tests show that little adverse effects on the mechanical

strength of joint has been caused by the welding process. It is shown by the thermal simulation that

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