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A Stir Casting System for Drawdown of Light Particles in

Manufacturing of Metal Matrix Composites

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Abstract

An extensive set of experiments was carried out to examine the effects of impeller types,

impeller locations (submergence), solid volume fraction, and baffle configuration on the

drawdown efficiency. Flow simulations in a turbulent regime were also performed to

investigate the flow patterns, spatial homogeneity (using the mean age distribution), and

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