

## Accepted Manuscript

Title: Investigation of micro-drilling using electrochemical discharge machining with counter resistant feeding

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PII: S0924-0136(18)30069-4  
DOI: <https://doi.org/10.1016/j.jmatprotec.2018.02.023>  
Reference: PROTEC 15650

To appear in: *Journal of Materials Processing Technology*

Received date: 11-9-2017  
Revised date: 13-2-2018  
Accepted date: 16-2-2018

Please cite this article as: Yi X, Chen J, Jiang B, Ni J, Investigation of micro-drilling using electrochemical discharge machining with counter resistant feeding, *Journal of Materials Processing Technology* (2018), <https://doi.org/10.1016/j.jmatprotec.2018.02.023>

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# Investigation of micro-drilling using electrochemical discharge machining with counter resistant feeding

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## Research Highlight:

- Counter resistance micro-hole drilling method is proposed by newly designed set-up.
- The newly designed fixture is more stable and simpler that more reproducible machining and deeper hole can be achieved.
- System characterization of counter resistance machining process as a function of applied forces was investigated.
- Decreased force pattern exerted on tool enhance the performance of micro hole drilling in glass by using ECDM.

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