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Effects of heat input on wettability, interface microstructure and properties of Al/steel butt joint in laser-metal inert-gas hybrid welding-brazing

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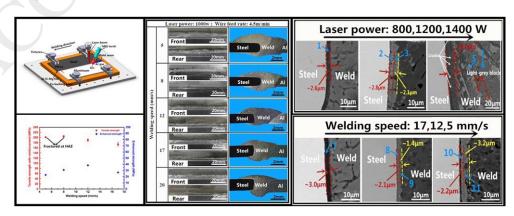
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Graphical abstract



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