

Accepted Manuscript

Title: Inhomogeneity of microstructure and mechanical properties in radial direction of aluminum/copper friction welded joints

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PII: S0924-0136(17)30618-0
DOI: <https://doi.org/10.1016/j.jmatprotec.2017.12.027>
Reference: PROTEC 15564

To appear in: *Journal of Materials Processing Technology*

Received date: 26-9-2017
Revised date: 16-12-2017
Accepted date: 17-12-2017

Please cite this article as: Pan L, Li P, Hao X, Zhou J, Dong H, Inhomogeneity of microstructure and mechanical properties in radial direction of aluminum/copper friction welded joints, *Journal of Materials Processing Technology* (2010), <https://doi.org/10.1016/j.jmatprotec.2017.12.027>

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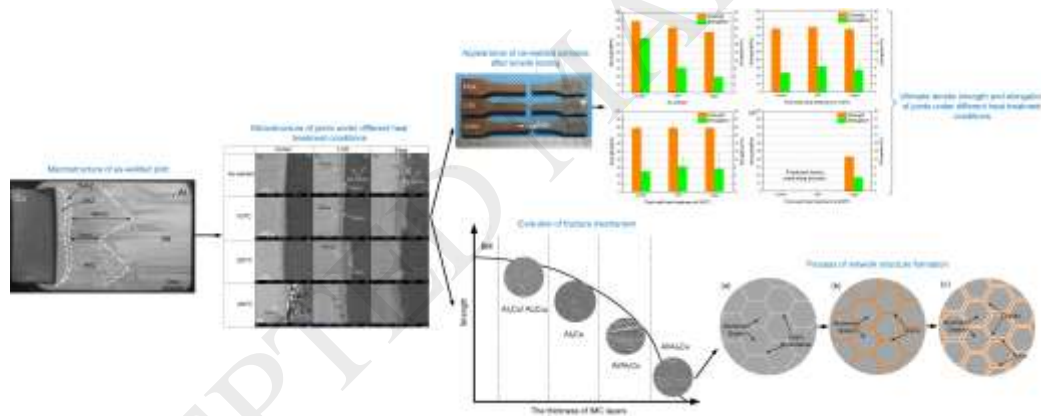
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Graphical abstract



Abstract

The sample in center position of friction welded aluminum/copper joints has the highest tensile strength and elongation, which are 88 MPa and 20.2%, respectively.

The tensile properties decrease with the increase of thickness of intermetallic compounds along radial direction. Fracture position transfers from aluminum side for samples from the center to the interface for samples from 1/2R and edge positions of

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