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Mathematical and physical modeling of metal delivery system during top side-pouring twin-roll casting

Haozhen Zhang, Cheng Zhou*, Chunxiao Wei

School of Materials Science and Engineering, University of Science and Technology Beijing,

Beijing 100083, China

*Corresponding author. Tel/Fax: +86 010 62332672

E-mail addresses: zhouc_107@163.com (Cheng Zhou)

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