Accepted Manuscript

Title: Wetting and solidification characteristics of aluminium on zinc coated steel in laser welding and brazing

Author: Marius Gatzen Tim Radel Claus Thomy Frank Vollertsen



PII:S0924-0136(16)30252-7DOI:http://dx.doi.org/doi:10.1016/j.jmatprotec.2016.07.026Reference:PROTEC 14895To appear in:Journal of Materials Processing TechnologyReceived date:9-2-2016Pavised date:14.7.2016

 Revised date:
 14-7-2016

 Accepted date:
 16-7-2016

Please cite this article as: Gatzen, Marius, Radel, Tim, Thomy, Claus, Vollertsen, Frank, Wetting and solidification characteristics of aluminium on zinc coated steel in laser welding and brazing. Journal of Materials Processing Technology http://dx.doi.org/10.1016/j.jmatprotec.2016.07.026

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ACCEPTED MANUSCRIPT

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Wetting and solidification characteristics of aluminium on zinc coated steel in laser welding and brazing

Marius Gatzen¹, Tim Radel^{1,*}, Claus Thomy¹, Frank Vollertsen^{1,2}

¹BIAS - Bremer Institut für angewandte Strahltechnik GmbH
²University of Bremen Klagenfurter Str. 2, 28359 Bremen, Germany, Tel.: +49-421-218-58089; Fax.: +49-421-218-58063

*Corresponding author: radel@bias.de

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