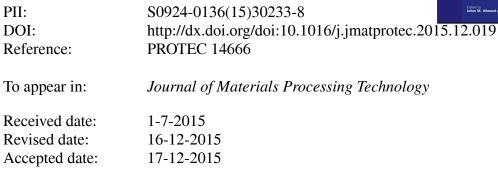
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Investigation of a moveable flash gap in hot forging

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