



# Investigation into use of piezoelectric sensors in a wheeled robot tire for surface characterization

Elizabeth G. Armstrong<sup>a</sup>, Corina Sandu<sup>a,b,\*</sup>, Saied Taheri<sup>b</sup>

<sup>a</sup> *Advanced Vehicle Dynamics Laboratory, CVeSS, Virginia Tech, Blacksburg, VA 24060, USA*

<sup>b</sup> *Center for Tire Research, Virginia Tech, Blacksburg, VA 24060, USA*

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## Abstract

A differential steered, 13.6 kg robot was developed as an intelligent tire testing system and was used to investigate the potential of using piezoelectric film sensors in small tube-type pneumatic tires to characterize tire–ground interaction.

The robot was instrumented with low-cost piezoelectric film sensors between the inner tube and the tire. An unlaminated and a laminated sensor were placed circumferentially along the tread and an unlaminated sensor was placed along the sidewall. The analog signal passed to the robot via a slip ring. The robot was tested with a controlled power sequence carried out on polished cement, ice, and sand at three power levels, two payload levels, and with two tire sizes.

The results suggest that the sensors were capable of detecting normal pressure, deflection, and/or longitudinal strain. Added payload increased signal amplitude for all sensors. On the smaller tires, sensors generally recorded a smaller, wider signal on sand compared to cement, indicating potential to detect contact patch pressure and length. The signals recorded by the unlaminated sensor along the tread of the smaller tire were smaller on ice than cement, indicating possible sensitivity to tractive force. Results were less consistent for the larger tires, possibly due to the large tread pattern.

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## 1. Introduction

In the past two decades, a focus of tire research has been on implementing sensors into tires to gather information about the tires, the vehicle, or the operating environment (APOLLO, 2005; Ergen et al., 2009). Tires with embedded sensors are known as ‘smart’ or ‘intelligent’ tires.

While a large amount of research has been done on development of ‘smart’ tires for passenger vehicles, less work has been conducted on instrumentation of small tires,

like those that are used in small wheeled robots. Instrumenting tires of small wheeled robots with sensors to detect the forces or moments acting on a tire has potential to both improve robot mobility and enable a robot to sense its external environment. Sensors in a small robotic tire could be used to detect terrain type (e.g. terrain roughness, soil properties), geometry of terrain and any obstacles, contact patch pressure (Roth, 2010), or tire sinkage. This type of information gathered by ‘smart’ robot tires could be used to:

- Improve traction, handling, and steering (Cheli et al., 2010; Iagnemma et al., 2004).
- Improve vehicle durability (Pinto, 2012).

\* Corresponding author at: 460 Old Turner Street, Blacksburg, VA 24061, USA. Tel.: +1 540 231 7467.

E-mail addresses: [egarms@vt.edu](mailto:egarms@vt.edu) (E.G. Armstrong), [csandu@vt.edu](mailto:csandu@vt.edu) (C. Sandu), [staheri@vt.edu](mailto:staheri@vt.edu) (S. Taheri).

## Nomenclature

$F_z$	force in the $z$ direction, vertical load [N]	$W_{right}$	measured weight of the right side of the robot [kg]
$F_y$	force in the $y$ direction, lateral force [N]	$W_{right}^*$	adjusted weight of the right side of the robot [kg]
$F_x$	force in the $x$ direction, longitudinal or tractive force [N]	$W_{total}$	measured total weight of the robot [kg]
$s$	slip	$W_{FL}$	calculated front left weight of the robot [kg]
$v$	linear velocity of vehicle [ $\frac{m}{s}$ ]	$W_{FR}$	calculated front right weight of the robot [kg]
$\omega$	angular velocity of tire [ $\frac{rad}{s}$ ]	$W_{RL}$	calculated rear left weight of the robot [kg]
$r_{eff}$	effective rolling radius of tire [m]	$W_{RR}$	calculated rear right weight of the robot [kg]
$\mu$	coefficient of friction	$I_{max}$	maximum allowable current for a motor channel [A]
$\mu_{static}$	static coefficient of friction	$I_{mot}$	current from one motor channel, measured by motor controller [A]
$\mu_{sliding}$	sliding coefficient of friction	$V_{batt}$	battery voltage [V]
$\mu_p$	peak coefficient of friction	$P$	applied relative power level for a motor channel [ $\%P_{max} \times 10$ ]
$CI$	cone index [kPa]	$P_{rel}$	measured relative power level for a motor channel [ $\%P_{max} \times 10$ ]
$PPR$	pulses per revolution	$P_{mot}$	measured power level for a motor channel [A]
$GRR$	gear reduction ratio	$P_{max}$	maximum theoretical power level for a motor channel [A]
$PVDF$	polyvinylidene fluoride	$\omega_{rel}$	relative motor speed, measured by the motor controller [ $\%\omega_{max} \times 10$ ]
$V$	voltage [V]	$\omega_{max}$	maximum specified motor speed [RPM]
$V_0$	initial voltage [V]	$t_{mot}$	set of time values recorded corresponding to motor measurements [ms]
$V_p$	voltage measured across a piezoelectric sensor [V]	$t_{daq}$	set of evenly spaced time values recorded corresponding to the DAQ measurements [s]
$q$	charge [C]	$\theta$	angle [rad]
$C$	capacitance [F]	$\theta_{12}$	angle by which sensor 2 leads sensor 1 [rad]
$I$	current [A]	$\theta_{13}$	angle by which sensor 3 leads sensor 1 [rad]
$Y$	Young's modulus	$AVDL$	Advanced Vehicle Dynamics Laboratory, Virginia Tech
$l_p$	length of piezoelectric sensor electrode [m]	$CVeSS$	Center for Vehicle Systems and Safety, Virginia Tech
$w_p$	width of piezoelectric sensor electrode [m]	$CMS$	Computational Multi-Physics Systems Laboratory, Virginia Tech
$t_p$	thickness of piezoelectric material between electrodes [m]	$FWHM$	Full Width at Half Maximum
$t_s$	thickness of piezoelectric sensor, measured outside of protective film and/or laminate [m]	$A$	gain [ $\frac{V}{V}$ ] or [ $\frac{V}{C}$ ]
$w_f$	width of piezoelectric sensor protective film [m]	$\sigma_m$	applied stress, $6 \times 1$ vector [ $\frac{N}{m^2}$ ]
$l_f$	length of piezoelectric sensor protective film [m]	$D_i$	dielectric displacement, $3 \times 1$ vector [ $\frac{C}{m^2}$ ]
$Z_C$	electrical impedance of a capacitor [ $\Omega$ ]	$\tau$	time constant [s]
$Z_R$	electrical impedance of a resistor [ $\Omega$ ]	$e_{ij}$	dielectric permittivity, $3 \times 3$ matrix [ $\frac{F}{m}$ ]
$\tau$	time constant of a circuit [s]	$d_{ij}$	piezoelectric strain constant, $3 \times 6$ matrix [ $\frac{C}{N}$ ] = [ $\frac{m}{V}$ ]
$k_B$	Boltzmann's constant	$p$	pyroelectric coefficient [ $\frac{C}{m^2 K}$ ]
$T$	absolute temperature [K]	$\frac{\epsilon}{\epsilon_0}$	dielectric constant where $\epsilon_0 = 8.85 \frac{pF}{m}$
$C_p$	capacitance of a piezoelectric sensor [F]		
$f$	frequency [f]		
$Z$	electrical impedance [ $\Omega$ ]		
$R$	resistance [ $\Omega$ ]		
$R_p$	resistance of a piezoelectric sensor [ $\Omega$ ]		
$W_{front}$	measured weight of the front of the robot [kg]		
$W_{front}^*$	adjusted weight of the front of the robot [kg]		
$W_{rear}$	measured weight of the rear of the robot [kg]		
$W_{rear}^*$	adjusted weight of the rear of the robot [kg]		
$W_{left}$	measured weight of the left side of the robot [kg]		
$W_{left}^*$	adjusted weight of the left side of the robot [kg]		

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