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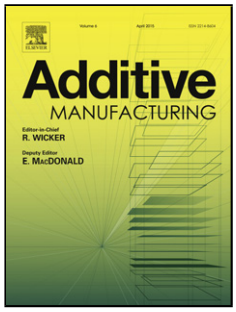

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ACCEPTED MANUSCRIPT

Role of Scan Strategies on Thermal Gradient and Solidification Rate in Electron Beam Powder Bed Fusion

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