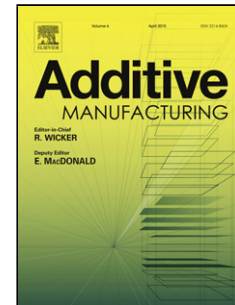


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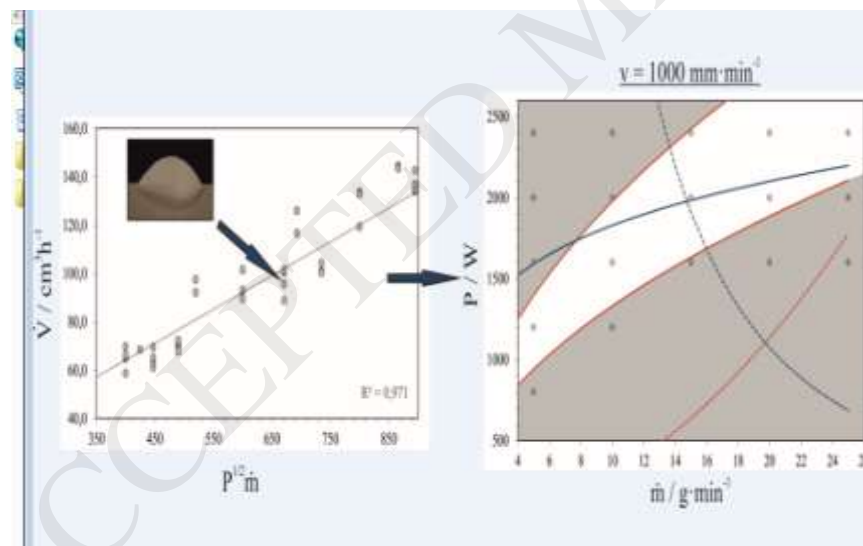
Systematic evaluation of process parameter maps for laser cladding and direct energy deposition

Benjamin Bax^{a*}, Rohan Rajput^a, Richard Kellet^a, Martin Reisacher^a

^a Sauer GmbH, DMG MORI AG, Pfronten, Germany

* Corresponding Author: Sauer GmbH, DECKEL-MAHO-Str. 1, 87459 Pfronten, Germany,
benjamin.bax@dmgmori.com

Graphical abstract



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