

## Accepted Manuscript

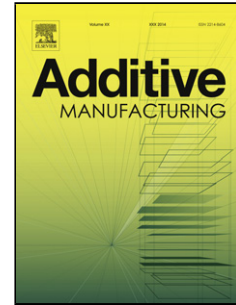
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**Highlights for the manuscript “Large-Scale 3D Printing With A Cable-Suspended Robot”**

- A novel large-scale 3D printer is introduced.
- A cable-suspended mechanism is used for positioning, providing a large workspace.
- A full scaffolding solution allows *any* 3D geometry to be printed.
- Part geometry errors are detected and corrected using geometric feedback.

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