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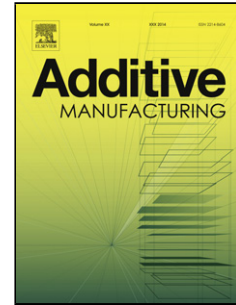
Title: Hierarchical design principles of Selective Laser Melting for high quality metallic objects

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PII: S2214-8604(14)00031-1

DOI: <http://dx.doi.org/doi:10.1016/j.addma.2014.12.007>

Reference: ADDMA 24



To appear in:

Received date: 3-6-2014

Revised date: 10-12-2014

Accepted date: 16-12-2014

Please cite this article as: Yadroitsev I, Krakhmalev P, Yadroitsava I, Hierarchical design principles of Selective Laser Melting for high quality metallic objects, *Addit Manuf* (2014), <http://dx.doi.org/10.1016/j.addma.2014.12.007>

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**Hierarchical design principles of Selective Laser Melting for high quality metallic objects**

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