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## CCEPTED MANUSCR

In-vitro biocompatibility, bioactivity, and mechanical strength of PMMA-PCL polymer

containing fluorapatite and graphene oxide bone cements

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**Abstract** 

In this study, a bone cement consisting of poly methyl methacrylate (PMMA)-poly caprolactone

(PCL)-fluorapatite (FA)-graphene oxide (GO) was synthesized as bone filler for application in

orthopedic surgeries. The FA and GO particulates were homogenously distributed in the PMMA-

PCL polymer matrix and no defects and agglomeration were found in the PMMA-PCL/FA/GO

bone cement. The in-vitro bioactivity result exhibited that addition of FA and GO to the polymer

cement (PMMA-PCL) improved the apatite formation ability on the surface of polymer. The

results also showed that addition of FA to the polymer bone cement escalated the compressive

strength and elastic modulus while reducing elongation to 8±2%. However, after addition of GO

into the PMMA-PCL/FA bone cement, both compressive strength and elongation considerably

increased to 101±5 MPa and 35±6%, respectively. Furthermore, tensile tests exhibited that

inclusion of GO was favorable in improving the tensile modulus, UTS and elongation of the

PMMA-PCL/FA bone cement. The cytotoxicity test pointed out that MG63 osteoblast cells

viability increased to 279±15% after addition of FA and GO to the PMMA-PCL polymer bone

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