

Fabrication, Characterization and Properties of Superparamagnetic Reduced Graphene Oxide/Fe₃O₄ Hollow Sphere Nanocomposites



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Abstract: The reduced graphene oxide wrapped Fe₃O₄ hollow nanospheres have been synthesized by a simple self-assembly process driven by electrostatic interaction. The structure, the chemical component and the morphology were characterized by XRD, SEM, TEM, FTIR, and Raman spectroscopy. Result show that the fabricated nanocomposites exhibit superparamagnetic property with the saturation magnetization of 70.2 A·m²·kg⁻¹ at room temperature and allow rapid separation in water solution under an external magnetic field. The high magnetism and excellent water dispersibility make the nanocomposites ideal candidates for various important applications such as magnetic resonance imaging, biosensors, communication, and microwave absorption.

Key words: Fe₃O₄; graphene; nanocomposites; superparamagnetic

Owing to its superior electronic, thermal and mechanical properties as well as chemical stability, graphene as a well defined two dimensional honeycomb structure of carbon materials has been attracting more and more attention from both experimental and theoretical scientific communities^[1-4]. Graphene and graphene oxide (GO) are potential nanoscale building blocks for new hybrid materials because of their layered structure and special surface properties^[5,6]. It is believed that the composites of metal oxides and graphene would have better functionalities and performances in their applications^[7]. Among those hybride materials, the ones with the magnetic nanoparticles (e.g. Fe₃O₄, Fe₂O₃) are an important class of materials due to their numerous applications in various technological fields^[8,9].

Magnetite (Fe₃O₄) nanoparticle (NPs) have attracted world-wide research attention not only because of their unique size- and morphology-dependent physical and chemical properties, but also for their potential applications in many fields, including magnetic storage, biosensors, communication materials, magnetic resonance imaging and as materials for microwave absorbing and shielding research^[10-12]. The

controlled synthesis processes of Fe₃O₄ NPs to deliver a desired structure, composition, and shape control made them be used in various promising applications. There are many reports of the GO/Fe₃O₄ composites that are synthesized by the chemical methods including the in-situ reduction of iron precursors into GO sheets^[13-16]. However, these strategies lack the control of morphology, loading ratio and the size of the Fe₃O₄ NPs over GO, which restricts their practical use. In this regard, the synthesis of GO/Fe₃O₄ nanocomposites via a method involving the ex-situ controlled synthesis of Fe₃O₄ NPs and their controlled assembly on GO sheets is a promising way to develop highly efficient materials for technological applications^[17,18].

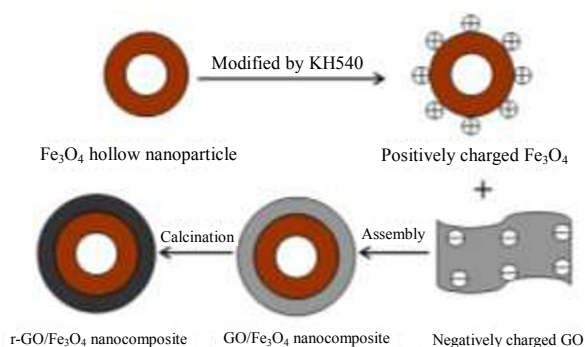
In the present paper, a simple self-assembly process driven by electrostatic interaction was used to produce reduced graphene oxide/magnetite (r-GO/Fe₃O₄) nanocomposites. A typical procedure is present in Fig.1. The process is driven by the mutual electrostatic interaction between negatively charged GO and positively charged 3-aminopropyltriethoxysilane (KH540) modified Fe₃O₄ hollow nanospheres, resulting in a flexible and ultrathin r-GO coating enwrapping

Received date: July 20, 2015

Foundation item: National High Technical Research and Development Program of China ("863" Program) (2009AA03Z319)

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Fig.1 Synthetic route to r-GO/Fe₃O₄ nanocomposites

the Fe₃O₄ NPs. The method demonstrated in this paper is a viable and facile approach and can be extended to fabricate other graphene-based nanocomposites.

1 Experiment

1.1 Synthesis of r-GO/Fe₃O₄ nanocomposites

The preparation of GO was carried out by a modified Hummers method^[19]. Fe₃O₄ hollow nanospheres were fabricated according to the literature with minor modification^[20]. The as-prepared Fe₃O₄ hollow nanospheres were first surface modified with amino groups as follows: 2 mL of KH540 was added dropwise to the Fe₃O₄ NPs solution (1 g dispersed in 45 mL ethanol and 5 mL distilled water). The solution was adjusted to pH=10 by ammonia and stirred for 24 h. The resulting aminated Fe₃O₄ and GO (200 mg) were separately dispersed in hydrochloric acid aqueous solution (600 mL, pH=3.0) by sonication. The zeta potentials of the Fe₃O₄ nanoparticles and GO solutions at pH=3.0 were about +42 mV and -25 mV, respectively. The above two solutions were then mixed under mild stirring. GO/Fe₃O₄ nanocomposites were formed by the electrostatic interaction between the two oppositely charged nanomaterials. Finally the resulting production was recovered by centrifugation and rinsed with ethanol and H₂O several times, and then dried under vacuum at 60 °C to obtain GO/Fe₃O₄ composite. After calcination at 450 °C for 3 h under nitrogen, black r-GO/Fe₃O₄ nanocomposites were obtained.

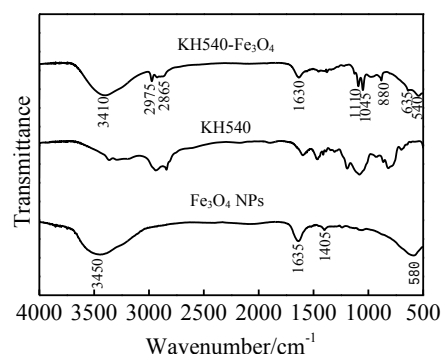
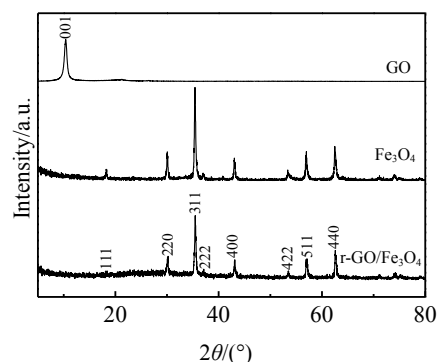
1.2 Characterization

The FTIR spectra were recorded on a MAGNA-IR 750 FTIR spectrometer. The crystal structures and microstructures of the nanocomposites were characterized by XRD (Ri-gaku/Max-3A, Cu K α , λ =0.15406 nm), SEM (JEOL JSM- 6330F) and TEM (JEOL 2010, 200 kV). Raman spectra were recorded on a LabRAM HR UVNIR multichannel confocal microspectrometer (HORIBA Jobin Yvon, France) with 635 nm laser excitation. Magnetic properties of Fe₃O₄ and r-GO/Fe₃O₄ were investigated with a MPMS-XL-7 superconducting quantum interference device (SQUID) magnetometer (Quantum Design, USA) at room temperature.

2 Results and Discussion

In the present work, Fe₃O₄ NPs were firstly modified by surface grafting of KH540 to render the oxide surface to be charged positively. Fig.2 shows FTIR spectra of Fe₃O₄ NPs, KH540 and the KH540-Fe₃O₄. Compared with Fe₃O₄ NPs, KH540-Fe₃O₄ presents absorption bands at 2975 and 2858 cm⁻¹ assigned to stretching vibration of C-H bond of the propyl amine group. The silica network adheres to the particle surface via Fe-O-Si bond. The corresponding adsorption bands appearing at around 550 and 635 cm⁻¹ overlap the Fe-O vibration of Fe₃O₄. However, the silane polymer over the surface of KH540-Fe₃O₄ can be confirmed with the bands at around 1110, 1045 and 980 cm⁻¹ from the SiO-H and Si-O-Si groups. The two broad bands at 3410 and 1630 cm⁻¹ are attributed to the N-H stretching vibrations and NH₂ bending mode of free NH₂ group, respectively. Furthermore, hydrogen-bonded silanols also absorb at around 3410 cm⁻¹^[21,22]. Then the modified Fe₃O₄ NPs are assembled with negative GO by electro-static interactions. Finally, the precipitations are reduced to r-GO/Fe₃O₄ nanocomposites by calcination.

The crystal structures of as-synthesized GO, Fe₃O₄ NPs and r-GO/Fe₃O₄ nanocomposites were studied by XRD (Fig.3). All the diffraction peaks and positions of Fe₃O₄ NPs and r-GO/Fe₃O₄ nanocomposites can be indexed to the cubic

Fig.2 FTIR spectra of Fe₃O₄ NPs, KH540 and KH540-Fe₃O₄Fig.3 XRD patterns of GO, Fe₃O₄ hollow spheres and r-GO/Fe₃O₄ nanocomposites

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