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CCEPTED MANUSCRIP

Static and dynamic mechanical responses of CaCO<sub>3</sub> nanoparticle modified

epoxy/carbon fiber nanocomposites

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**Abstract** 

Matrix modification of carbon fiber reinforced polymer composites with nanoparticles is an effective

way to improve its matrix dominated properties. After nanoparticle modification, understanding mechanical

properties is important in structural applications, and improvement of such properties can lead to the usage in

the wider fields. This study aimed to investigate experimentally static and dynamic mechanical behaviors of

CaCO<sub>3</sub> modified epoxy/carbon fiber nanocomposites. For this, we filled various amounts of CaCO<sub>3</sub>

nanoreinforcements into the epoxy matrix, and the nanoreinforced epoxy was used to impregnate carbon

fabrics (CF) by utilizing vacuum assisted resin infusion method (VARIM). The prepared fiber reinforced

nanocomposites were subjected to tensile, bending and low velocity impact loadings. As a result of all

experiments, the tensile strength of CF/epoxy nanocomposites increased about 48% with the addition of 2

wt.% CaCO<sub>3</sub> nanoreinforcement. The flexural strength enhancements were also determined as 47% for the

same CaCO<sub>3</sub> nanoreinforcement loading. Besides, by utilizing low-velocity impact tests, we revealed that the

CaCO<sub>3</sub> nanoparticle reinforced CF/epoxy nanocomposites exhibited higher impact performances compared to

neat CF/epoxy composites. The resulting fracture morphologies were examined by electron microscopy to

disclose related mechanical toughening mechanisms. Based on the morphological analysis, crack pinning,

crack deflection and debonding of nanoparticles were the primary reasons leading to the improvement of

toughness. The authors concluded that the addition of the CaCO<sub>3</sub> nanoreinforcements in CF/epoxy composites

has significantly influenced the mechanical and physical properties of the nanocomposites.

Keywords: Calcium carbonate (CaCO<sub>3</sub>), nanoreinforcement, carbon fiber, toughness, mechanical test

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