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Agnieszka Suliga, Ian Hamerton, Andrew Viguerat

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#### ACCEPTED MANUSCRIPT

Cycloaliphatic epoxy-based hybrid nanocomposites reinforced with POSS or nanosilica for improved environmental stability in low Earth orbit.

Agnieszka Suliga<sup>a</sup>, Ian Hamerton<sup>b</sup>, Andrew Viquerat<sup>a</sup>

<sup>a</sup> Univeristy of Surrey, Department of Mechanical Engineering Sciences, Faculity of Engineering and Physical Sciences, Guildford, GU2 7XH, UK

<sup>b</sup> University of Bristol, Advanced Composites Centre for Innovation and Science (ACCIS), Department of Aerospace Engineering, Bristol, BS8 1TR, UK

#### Abstract

The purpose of this study is to demonstrate the properties of novel nanocomposites, based on cycloaliphatic epoxy resin additionally reinforced with silicon-containing nanostructures (monoor octa-functional POSS or nanosilica). The changes in properties are discussed for the varied combinations of cycloaliphatic epoxy with a curing agent (cycloaliphatic amine or anhydride) and the nanomodifier. The influence of modification on thermal stability, curing behaviour, morphology, surface chemistry, and topography were studied with TGA, DSC, ATR-FTIR, XPS and LCM. The results show that when POSS and/or nanosilica are incorporated to the cycloaliphatic matrix they influence curing behaviour and glass transition temperatures  $(T_g)$ , where mono-POSS increases  $T_g$  and octa-POSS decreases it with respect to nanosilica. Mono-POSS produces silicon-rich surfaces but tends to agglomerate and increase surface roughness. Octa-POSS and nanosilica penetrate the polymer matrix more deeply and disperse more easily. From the selected modifiers, octa-POSS shows the highest thermal stability.

Keywords: Cycloaliphatic epoxy, Nanosilica, Polymer matrix composites, POSS, Environmental stability

Cycloaliphatic epoxy resins offer an improved environmental resistance in comparison with standard Bisphenol A or Bisphenol F diglycidyl ether epoxies (DGEBA and DGEBF) [1]. This is due to the absence of strongly UV absorbent chromophoric groups, such as unsaturated aromatic

<sup>\*</sup>Corresponding author: a.viquerat@surrey.ac.uk

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