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**Creep Behavior of Basalt Fiber-Metal Laminate Composites** 

Vahid Daghigh<sup>1,\*</sup>, S.M.R. Khalili<sup>2,3</sup>, Reza Eslami Farsani<sup>2</sup>

<sup>1</sup> Young Researchers and Elite Club, Jasb Branch, Islamic Azad University, Delijan, Iran

<sup>2</sup>Centre of Excellence for Research in Advanced Materials and Structures,

Faculty of Mechanical Engineering, K.N. Toosi University of Technology, Tehran, Iran

<sup>3</sup>Faculty of Engineering, University of Kingston, London, UK

**Abstract** 

In this paper, the creep behavior of newly basalt fiber metal laminates (BFML) is studied

experimentally. For this purpose, standard BFML specimens made by various lay ups of basalt

fiber/epoxy laminates with steel and/or aluminum sheets are tested. The failure time, the initial strain

and strain rate for all the specimens are evaluated and compared together and also compared with the

plain aluminum sheets. The tests are performed at two different temperatures above the glass

transition temperature of the epoxy resin to study the effect of temperature on creep behavior.

According to the results obtained, adding basalt fiber-reinforced layer considerably affected both the

initial strain and the failure time. The fracture surfaces of the specimens are also studied to investigate

the failure mechanisms of the BFML composites in creep. The fiber breakage is observed along with

delamination and metal rupture. Moreover, for comparison purposes between basalt and glass fibers,

the creep behavior of basalt/epoxy and glass/epoxy composites is studied through tensile testing at

high temperature. No creep rupture failures are observed in short-term (less than 10000 seconds) high

temperature (T= 200 °C) tensile creep tests at loads up to 15% of ultimate tensile strength (UTS). It is

also found that the creep resistance of basalt fiber reinforced epoxy (BFRE) is higher than that of

glass fiber reinforced epoxy (GFRE).

Key words: A. Polymer matrix composites, A. Hybrid, B. Creep, Basalt fiber

1,\*Corresponding author. Young Researchers and Elite Club, Jasb Branch, Islamic Azad University, Delijan,

Iran. Phone: +98 08644263850-58, Fax: +98 08644263512

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