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Meisam Jalalvand, Mohamad Fotouhi, Michael R. Wisnom

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## ACCEPTED MANUSCRIPT

# Orientation-dispersed pseudo-ductile hybrid composite laminates – A new lay-up

### concept to avoid free-edge delamination

Meisam Jalalvand<sup>1,2</sup>, Mohamad Fotouhi<sup>3,2</sup>, Michael R. Wisnom<sup>2</sup>

<sup>1</sup> Department of Mechanical and Aerospace Engineering, University of Strathclyde, 75 Montrose Street,

Glasgow, G1 1XJ, UK

<sup>2</sup> Bristol Composites Institute (ACCIS), University of Bristol, Queen's Building, University Walk, Bristol, BS8 1TR, UK

<sup>3</sup> Department of Design and Mathematics, the University of the West of England, Bristol BS16 1QY, UK

\* Corresponding author, E-mail: <u>m.jalalvand@strat.ac.uk, jalalvand.meisam@gmail.com</u>.

#### Abstract

Multi-Directional hybrid composites can suffer from free-edge delamination, a damage mode that doesn't exist in Uni-Directional hybrid composites and can hinder the pseudo-ductility that can be achieved with thin-ply hybrids. This paper presents a new lay-up concept called '*orientation-dispersed*' laminates to avoid this mode of damage in quasi-isotropic hybrids. It is shown that the energy release rates at the free-edges of orientation-dispersed layups are significantly lower than those in '*orientation-blocked*' laminates. Finally, the experimental results from two quasi-isotropic layups with  $\pi/3$  and  $\pi/4$  intervals are presented showing a good pseudo-ductility with no free-edge delamination.

#### Keywords:

A. Hybrid composites, B. Fragmentation, B. Non-linear behaviour, B. Stress/strain curves, C. Finite element analysis (FEA)

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