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Synthesis of metal-intermetallic laminate (MIL) composites with modified Al₃Ti structure and in situ synchrotron X-ray diffraction analysis of sintering process

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Abstract

Al₃Ti-based alloys attract exceptional attention due to their high specific mechanical properties. However, their application is still insufficient due to their low ductility and fracture toughness. Several approaches were previously proposed to address these problems. The first one is stabilization of the cubic modification of titanium trialuminide by alloying. Another approach consists in fabricating metal-intermetallic laminated composites (MIL). In this study, we combined both methods to synthesize the first MIL composite with cubic Al₃Ti interlayers. Copper additions were used to stabilize the cubic modification of Al₃Ti and produce a novel Ti-Al₅CuTi₂ MIL composite. First mechanical characterization by indentation tests showed that the binary Al₃Ti intermetallic tended to crack at a load of 0.2 kg while the fracture was not observed in the Al₅CuTi₂ layers at least at a load of 1 kg. These results are an indirect evidence of a higher ductility and fracture toughness of the composite with cubic Al₃Ti compared to tetragonal one. The sequence of the phase transformations in the Al-Ti-Cu system was studied using in situ synchrotron X-ray radiation diffraction. The formation of Al₅CuTi₂ occurred via several intermediate stages including eutectic melting of Al and Cu and the formation of binary AlCu and Al₃Ti compounds.

Keywords: sintering; titanium aluminide; phase transformation; synchrotron diffraction; fracture toughness; ternary compound

1. Introduction

Over the last few decades, ordered intermetallic alloys are in the focus of considerable research interest. As a rule, these materials possess excellent strength, hardness, low density and perfect oxidation resistance at high temperatures [1], which makes them promising candidates for aerospace applications, e.g., for producing elements of jet engines. Among various groups of intermetallic alloys, the system Ti-Al is of keen interest. Ti-Al intermetallics are qualified among the most advanced materials due to their outstanding combination of properties, such as high strength, chemical durability, and reasonable cost. In the category of binary Ti-Al alloys, three types of compounds (namely, Ti₃Al, TiAl, and Al₃Ti) attract the most exceptional attention. While Ti₃Al and TiAl-based alloys have already found application in the industry, Al₃Ti-based alloys are, so far, still at the research and development stage. At the same time, among the above intermetallics, titanium trialuminide possesses the highest corrosion and oxidation resistance as

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