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PII: S0264-1275(18)30014-5

DOI: https://doi.org/10.1016/j.matdes.2018.01.014

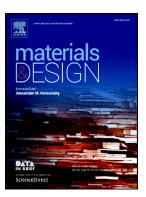
Reference: JMADE 3617

To appear in: Materials & Design

Received date: 5 October 2017 Revised date: 19 December 2017 Accepted date: 8 January 2018

Please cite this article as: E. Frutos, M. Karlík, J.A. Jiménez, H. Langhansová, J. Lieskovská, T. Polcar , Development of new β/α'' -Ti-Nb-Zr biocompatible coating with low Young's modulus and high toughness for medical applications. The address for the corresponding author was captured as affiliation for all authors. Please check if appropriate. Jmade(2017), https://doi.org/10.1016/j.matdes.2018.01.014

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ACCEPTED MANUSCRIPT

Development of new β/α "-Ti-Nb-Zr biocompatible coating with low Young's modulus and high toughness for medical applications

E. Frutos¹, M. Karlík^{2,3}, J.A. Jiménez⁴, H. Langhansová⁵, J. Lieskovská⁵, T. Polcar^{1,6}

- ³ Charles University, Department of Physics of Materials, Ke Karlovu 5, 121 16 Prague 2, Czech Republic.
- ⁴ Centro Nacional de Investigaciones Metalúrgicas (CENIM-CSIC), Avd. Gregorio del Amo no 8, 28040 Madrid, Spain.
- ⁵ Faculty of Science, University of South Bohemia and Biology Centre AS CR, Branišovská 31, České Budějovice, Czech Republic.
- ⁶ Engineering Materials, University of Southampton, University Road, Southampton SO17 1BJ UK.

Keywords: Biomaterials, Non-toxic β -rich Ti coatings, Martensitic phase transformation, Rietveld XRD quantification, Transmission electron microscopy, Low Young's Modulus.

Abstract

Ideal biomaterials to fabricate orthopedic implants, especially for load-bearing joint replacements, should include only non-toxic elements with good biocompatibility, high corrosion resistance and surface bioactivity, together with a good combination of mechanical properties. Based on these criteria, a manufacturing approach based on sputtering techniques can be ideal to develop coatings free of toxic elements tailored for advanced applications on pure titanium or titanium alloys used in biomedical applications. In this work, the ternary Ti-Nb-Zr system was used to develop non-toxic β -rich Ti coatings with several complex microstructures by careful control of Nb and Zr concentration and deposition parameters, such as bias voltage. Depending on the alloy

¹ Department of Control Engineering, Faculty of Electrical Engineering, Czech Technical University in Prague, Technická 2, Prague 6, Czech Republic.

² Department of Materials, Faculty of Nuclear Sciences and Physical Engineering, Czech Technical University in Prague, Trojanova 13, 120 00 Prague 2, Czech Republic.

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