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Hot corrosion behaviour of Ti-6Al-4V modified by ultrasonic shot peening

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Abstract

Nanostructure of 17 to 25 nm was developed in surface region of the titanium alloy

Ti-6Al-4V, up to the depth of ~30 µm, by ultrasonic shot peening. The effect of

nanostructured surface was studied on corrosion behaviour of this alloy, in three different salt

mixtures: 100 wt.% NaCl, 75 wt.% Na₂SO₄ + 25 wt.% NaCl, and 90 wt.% Na₂SO₄ + 5 wt.%

NaCl + 5 wt.% V₂O₅; at 400, 500 and 600 °C. Specimens were subjected to heating and

cooling cycles with different hold periods in three blocks for total exposure of 100h. The

main corrosion products formed in the different salt mixtures were characterized as TiO₂,

Al₂O₃, V₂O₃, Ti₂O₃ and V₂O₅ oxides. The corrosion rate was found to be lower in the

ultrasonic shot peened specimens as compared to those in the non-shot peened ones.

Keywords: Nanostructure, Ti-6Al-4V, ultrasonic shot peening, salt mixture, corrosion rate.

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