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Improvement of microstructure, mechanical and corrosion properties of biomedical Ti-Mn alloys by Mo addition

Pedro Fernandes Santos^{1,*}, Mitsuo Niinomi², Huihong Liu², Ken Cho³, Masaaki Nakai², Adhitya Trenggono⁴, Sébastien Champagne⁴, Hendra Hermawan⁴, Takayuki Narushima⁵

¹Department of Metallurgy, Materials Science and Materials Processing, Tohoku University, 6-6 Aoba, Aramaki, Aoba-Ku; Sendai, Miyagi, 980-8579, Japan

²Institute for Materials Research, Tohoku University, 2-1-1, Katahira, Aoba-ku; Sendai, Miyagi, 980-8577, Japan

³Graduate School of Engineering, Osaka University, 2-1 Yamadaoka, Suita; Osaka, 565-0871, Japan

⁴Department of Mining, Metallurgical and Materials Engineering & CHU de Quebec Research Center, Laval University, Quebec City; G1V 0A6, Canada

⁵Graduate School of Engineering, Tohoku University, 6-6-02 Aza Aoba, Aramaki, Aoba-ku; Sendai, Miyagi, 980-8579, Japan

*Corresponding author: pedro@imr.tohoku.ac.jp

Tel.: +81 22 215 2390

Fax: +81 22 215 2553

Present address: Institute for Materials Research, Building 2, Tohoku University, 2-1-1, Katahira, Aoba-ku; Sendai, Miyagi, 980-8577, Japan

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