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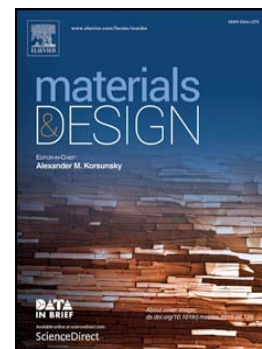
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José Humberto S. Almeida Jr., Marcelo L. Ribeiro, Volnei Tita, Sandro C. Amico

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**Damage and failure in carbon/epoxy filament wound composite tubes
under external pressure: experimental and numerical approaches**

**José Humberto S. Almeida Júnior^{1,*}, Marcelo L. Ribeiro², Volnei Tita², Sandro C.
Amico¹**

¹Federal University of Rio Grande do Sul, PPGE3M, Av. Bento Gonçalves, 9500, 91501-970, Porto Alegre, RS, Brazil.

²Department of Aeronautical Engineering, São Carlos School of Engineering, University of São Paulo, Av. João Dagnone 1100, São Carlos, SP, Brazil.

Abstract

In this work, damage and failure in carbon fiber reinforced epoxy filament wound composite tubes were thoroughly evaluated through a proposed damage model, which is able to identify different failure modes. Moreover, a non-linear finite element model based on the arc length method was developed. The tubes were manufactured via dry-filament winding using T700 towpregs, and subjected to external pressure tests to evaluate computational analyses. Numerical results indicated that the tubes with a diameter-to-thickness ratio (d/t) lower than 20:1 fail by buckling, whereas the tube $[90\pm55_{12}/90]$, which has a higher d/t ratio presented failure primarily driven by in-plane shear, with

* **Corresponding author:** E-mail: humberto.junior@ufrgs.br, jhsajunior@globomail.com; Phone.: +55 51 3308 9416; Fax: +55 51 3308 9414

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