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## ACCEPTED MANUSCRIPT

## Predicting the effects of microstructural features on strain localization of a two-phase titanium

alloy

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## Abstract

Strain localization influenced by microstructural features has an important effect on mechanical properties of  $\alpha+\beta$  titanium alloy. To address the effect, a microstructure-based finite element model is established. In this model, regions for primary  $\alpha$  ( $\alpha_p$ ) and transformed  $\beta$  matrix ( $\beta_t$ ) are generated from real microstructures of a two-phase titanium alloy (TA15 alloy); the plastic flow behaviors of these two features are determined directly rather than from single phase alloy. A constitutive equation of  $\alpha_p$  is developed with consideration of dislocation-obstacle interaction, whereas the constitutive equation of  $\beta_t$  is determined by nanoindentation tests. Finally, the calculated stress-strain responses of the alloy are verified by experiments. The simulated results show that strain localization bands (SLBs) have two morphologies: short and long-continuous SLBs. Lots of short SLBs appear mainly in  $\beta_t$  and  $\alpha_p$  when the volume fraction of  $\alpha_p$  is large. With the increase of  $\alpha_p$  in SLBs, the strength of the alloy decreases while the ductility increases. By decreasing the disparity of strength between  $\alpha_p$  and  $\beta_t$ , the strain gradient in SLBs reduces and the ductility of the alloy increases.

Keywords: Strain localization; Titanium alloy; Constitutive equation; Finite element analysis.

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