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Jinghui Li, Fuguo Li, Xinkai Ma, Qianru Wang, Junzhe Dong, Zhanwei Yuan

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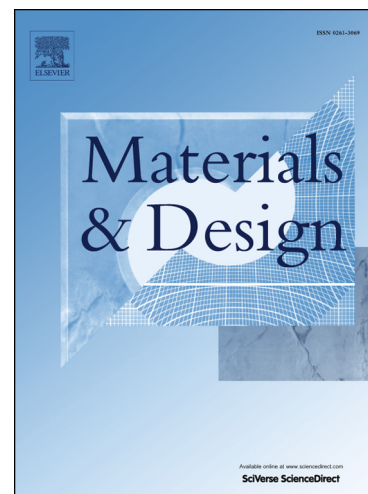
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**A strain-dependent ductile damage model and its application in the derivation of fracture toughness by micro-indentation**

Jinghui Li, Fuguo Li\*, Xinkai Ma, Qianru Wang, JunzheDong, Zhanwei Yuan

State Key Laboratory of Solidification Processing, School of Materials Science and Engineering,

Northwestern Polytechnical University, Xi'an 710072, China

\* Corresponding Author: **Fuguo Li**

Tel.: +86 29 88474117; fax: +86 29 88492642; Email: fuguolx@nwpu.edu.cn

**Abstract:** In order to integrate different types of ductile damage characteristics (damage variable  $D$ , void volume fraction  $f$  and Young's modulus  $E$ ), a strain-dependent ductile damage model based on the continuum damage mechanics (CDM) was established. Subsequently, the damage model was used to derive fracture toughness by micro-indentation through the sequent calculations of critical indentation depth and critical surface energy per unit area. Experimental researches of inspecting the newborn model and fracture toughness derivation by micro-indentation were conducted by repeated loading-unloading tests of stainless steel (SS 302) and micro-indentation test of Ti-6Al-4V  $\alpha$  phases. The repeated loading-unloading results confirmed the accuracy of the strain-dependent ductile damage model, and the fracture toughness from micro-indentation test agreed well with theoretical calculation within an approximately relative difference of 7.4%.

**Keywords:** Ductile damage model , constitutive equation, micro-indentation test, fracture toughness

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