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## Development of current-based microscopic defect analysis method using optical filling techniques for the defect study on heavily irradiated high-resistivity Si sensors/detectors

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#### Abstract

Current-based microscopic defect analysis method such as current deep level transient spectroscopy (I-DLTS) and thermally stimulated current have been developed over the years at Brookhaven National Laboratory (BNL) for the defect characterizations on heavily irradiated ( $\Phi_n \ge 10^{13} \text{ n/cm}^2$ ) high-resistivity ( $\ge 2 \text{ k}\Omega \text{ cm}$ ) Si sensors/detectors. The conventional DLTS method using a capacitance transient is not valid on heavily irradiated high-resistivity Si sensors/detectors. A new optical filling method, using lasers with various wavelengths, has been applied, which is more efficient and suitable than the traditional voltage-pulse filling. Optimum defect-filling schemes and conditions have been suggested for heavily irradiated high-resistivity Si sensors/detectors.

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#### 1. Introduction

Microscopic defect analysis method such as deep level transient spectroscopy (DLTS) and thermally stimulated current (TSC) have been developed and used widely for defect studies on low-resistivity (<10  $\Omega$ cm) materials and detectors [1,2]. The conventional DLTS method using a capacitance transient is not valid on heavily irradiated highresistivity Si sensors/detectors since the radiation-

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induced defect concentration would be much higher than that of the initial doping concentration (about  $10^{12} \text{ cm}^{-3}$ ). In addition, the bulk of the heavily irradiated sensor would be highly compensated, causing frequency-dependent capacitance that is flat at any bias for a frequency > 200 kHz [3]. The new I-DLTS/TSC (current-DLTS/thermally stimulated current) system developed at BNL for defect characterizations on heavily irradiated ( $\Phi_n \ge 10^{13} \text{ n/}$ cm<sup>2</sup>) high-resistivity ( $\ge 2 \text{ k}\Omega \text{ cm}$ ) Si sensors/detectors, has a temperature range of  $8 \text{ K} \le T \le 450 \text{ K}$  and a high sensitivity that can detect a defect concentration of less than  $10^{10} \text{ cm}^{-3}$  with a background noise as low as 10 fA. A new optical filling method, using

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lasers with various wavelengths, has been applied, and it is more efficient and suitable than the traditional voltage-pulse filling.

### 2. Modeling

The schematics of defect filling and emission (detrapping) in a Si detector  $(p^+/n/n^+ \text{ structure})$  have been illustrated in Fig. 1 for an electron trap (a) and a hole trap (b). The transport of electrons (or holes) emitted from filled traps can cause a current transient that can be used to study the corresponding defect levels. It has been derived from Ref. [4] that the I-DLTS signal can be expressed as in the following:

$$\delta I_{\text{DLTS}} = \begin{cases} -\frac{1}{2} q A W_n N_t \eta e_n (e^{-e_n t_1} - e^{-e_n t_2}) \\ (e_n > > e_p, \text{majority trap}), \\ -\frac{1}{2} q A W_n N_t (1 - \eta) e_p (e^{-e_p t_1} - e^{-e_p t_2}) \\ (e_n < < e_p, \text{minority trap}), \end{cases}$$
(1)

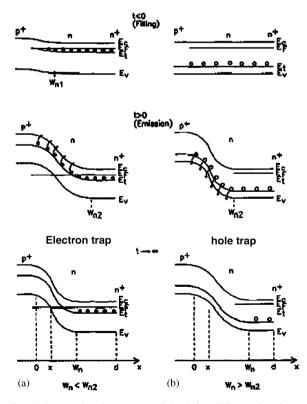


Fig. 1. Energy band diagrams of the defect filling and emission under different bias conditions. (a) for electron traps and (b) for hole traps.

where q is the electronic charge, A the detector area,  $W_n$  the detector depletion depth,  $N_t$  the total defect concentration of energy  $E_t$  in the forbidden energy gap, and  $\eta$  the electron filling percentage given by

$$\eta = \frac{c_n n_0}{c_n n_0 + c_p p_0} \quad (0 < \eta < 1), \tag{2}$$

where  $n_0$  and  $p_0$  are non-equilibrium concentration for electrons and holes during filling, respectively, and  $c_n$  and  $c_p$  are the corresponding capture rate.

The I-DLTS signal is the current transient difference between the two fixed sampling points  $t_1$  and  $t_2$  for a given run in a temperature scan, as shown in Fig. 2. By varying the sampling points, say by changing the ratio of  $t_2/t_1$ , one can get a set of I-DLTS spectra that can be used to determine the defect parameters.

It is straightforward to get the defect energy level by making the Arrhenius plot of log  $(T_m t_1)$  vs. 1000/  $T_m$  ( $T_m$  is the peak temperature), whose slope gives the defect energy level

$$E_{\rm C} - E_{\rm t} \, \left( {\rm or} \, E_{\rm t} - E_{\rm V} \right) = \frac{{\rm Slope}}{5.03} \, \left( {\rm eV} \right)$$
 (3)

and the concentration of defect  $E_t$  can be obtained using

$$N_{t} = \frac{5.45\delta I_{\text{DLTS}}^{\text{m}}}{qAW_{n}} t_{1} \left( for \frac{t_{2}}{t_{1}} \ge 4 \right), \text{ both types of traps.}$$

$$\tag{4}$$

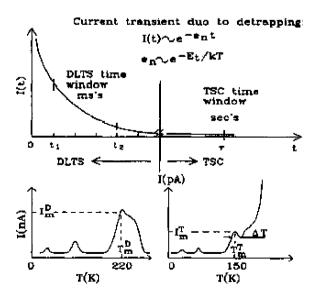


Fig. 2. Illustration of current transient used for I-DLTS and TSC measurements.

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