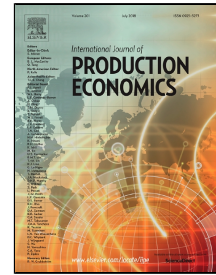


# Accepted Manuscript

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PII: S0925-5273(18)30246-9

DOI: 10.1016/j.ijpe.2018.06.004

Reference: PROECO 7067

To appear in: *International Journal of Production Economics*

Received Date: 11 March 2018

Accepted Date: 05 June 2018

Please cite this article as: Chaher Alzaman, Zhi-Hai Zhang, Ali Diabat, Supply Chain Network Design with Direct and Indirect Production Costs: Hybrid Gradient and Local Search Based Heuristics, *International Journal of Production Economics* (2018), doi: 10.1016/j.ijpe.2018.06.004

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## **Supply Chain Network Design with Direct and Indirect Production Costs: Hybrid Gradient and Local Search Based Heuristics**

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