



Transparent ultraviolet photodiodes based conductive gallium-indium-oxide films/p-type silicon for solar panel tracking systems

F. Yakuphanoglu^{a,b,d,*}, B. Gunduz^c, Ahmed A. Al-Ghamdi^d, W.A. Farooq^e, Farid El-Tantawy^{f,g}

^a Department of Physics, Faculty of Science, Firat University, Elazig, Turkey

^b Nanoscience and Nanotechnology Laboratory, Firat University, Elazig, Turkey

^c Department of Science Education, Faculty of Education, Muş Alparslan University, Muş, Turkey

^d Department of Physics, Faculty of Science, King Abdulaziz University, Jeddah, Saudi Arabia

^e Physics and Astronomy Department, College of Science, King Saud University, Riyadh, Saudi Arabia

^f Center of nanotechnology, King Abdulaziz University, Jeddah, Saudi Arabia

^g Department of Physics, Faculty of Science, Suez Canal University, Ismailia, Egypt

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ABSTRACT

The conductive gallium-indium-oxide films/p-type silicon heterojunction photodiodes were prepared by sol gel method. The effects of In content (x) on rectification and photoresponse properties of the conductive gallium-indium-oxide films/p-type silicon diodes. The fabricated diodes show a rectifying non-ideal behavior. The ideality factor values obtained from $dV/d(\ln I)$ vs. I plots are higher than the ideality factor values obtained from $\ln I$ vs. V plots. This confirms that the larger n values could be due to the presence of series resistance, interface states, and the voltage drop across the interfacial layer. The capacitance values of the $\text{Al}/(\text{Ga}_{1-x}\text{In}_x)\text{O}_3/\text{p-Si}/\text{Al}$ diode is controlled by bias voltage, frequency, illumination intensity and In content (x) value. The obtained results confirmed that conductive gallium-indium-oxide films/p-type silicon heterojunction diodes can be used as a photodiode in optoelectronic applications.

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1. Introduction

Over the last years, transparent electronics and optoelectronics are a rising technology involving the realization of invisible electronic and optoelectronic applications. Transparent conducting oxides (TCOs) have been received notable attention in a wide electronic and optoelectronic technology such as gas sensors, flat screens, display devices, solar/photovoltaic cells, dye-sensitized solar cells, electrochromic devices, thin-film transistors (TFTs) and light-emitting diodes (LEDs) [1,2] due to their thermal stability, large free carrier mobility, high optical transmittance, low temperature processing, low cost, good chemical stability, good transparency and low electrical resistivity [1,3–7].

Gallium oxide (Ga_2O_3) is significant material and its thin films have been received considerable interest in fields of the electronic,

optoelectronic and photoelectronic applications due to their good optical transparency and electrical conductivity [8,9]. Indium oxide (In_2O_3) is also an important semiconductor, its optical band gap is about 2.9 eV. In_2O_3 is widely used in many fields such as transparent contacts, light emission diodes, liquid crystal displays and photovoltaic devices [10].

The $(\text{Ga}_{1-x}\text{In}_x)\text{O}_3$ films have been synthesized by various methods such as molecular beam epitaxy (MBE) and metalorganic chemical vapor deposition (MOCVD) [11]. The MBE and MOCVD systems are very expensive systems. Thus, we prefer sol gel method which is the low cost and easy preparation method to find low cost photodiodes for optoelectronic applications.

To our knowledge, there are not yet any experimental results on the $\text{Al}/(\text{Ga}_{1-x}\text{In}_x)\text{O}_3/\text{p-Si}/\text{Al}$. This is the first time; we have fabricated $\text{Al}/(\text{Ga}_{1-x}\text{In}_x)\text{O}_3/\text{p-Si}/\text{Al}$ diodes.

In here, we investigated in detail the current-voltage and capacitance-voltage properties of the $\text{Al}/(\text{Ga}_{1-x}\text{In}_x)\text{O}_3/\text{p-Si}/\text{Al}$ diodes for various In content (x) values, illumination intensities and frequencies.

* Corresponding author. Tel.: +90 424 2370000-3496; fax: +90 4242330062.

E-mail addresses: fyhanoglu@firat.edu.tr, fyhan@hotmail.com (F. Yakuphanoglu).

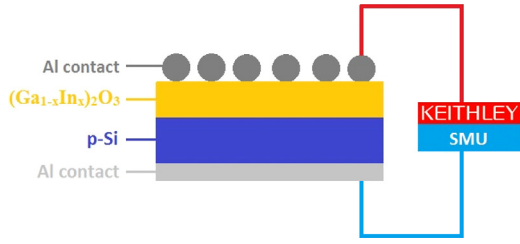


Fig. 1. The cross-section of the Al/(Ga_{1-x}In_x)₂O₃/p-Si/Al diodes.

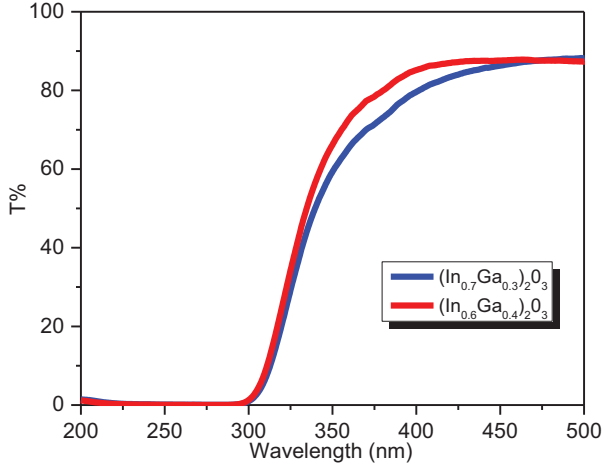


Fig. 2. Transmittance plots of (Ga_{1-x}In_x)₂O₃ films.

2. Experimental

We used the following precursors, gallium isopropoxide, indium isopropoxide, 2-methoxyethanol and ethanolamine. The solutions of gallium isopropoxide and indium isopropoxide were prepared in 2-methoxyethanol and monoethanolamine at 60 °C for 1 h. The molar ratio of monoethanolamine to metal isopropoxide was taken as 1.0. The concentration of solution was 0.4 M. The solutions were prepared for the various molar ratios of indium isopropoxide to gallium isopropoxide. The films were coated on p-Si substrate having Al ohmic contact by spin coating method at 3000 rpm. After coating procedure, the solid films were obtained at 150 °C in air for 10 min. The obtained solid films were calcinated at 500 °C for 1 h. The top contacts were prepared as dots on (Ga_{1-x}In_x)₂O₃ films using thermal evaporation system at 10⁻⁵ Torr. The diode contact area was found to be 3.14 × 10⁻² cm². Al/(Ga_{1-x}In_x)₂O₃/p-Si/Al diodes were obtained and the cross-section of the Al/(Ga_{1-x}In_x)₂O₃/p-Si/Al diodes is shown in Fig. 1. The prepared diodes were characterized electrically using a SCS-4200 Keithley semiconductor characterization system. The optical spectra of the films were performed using a Shimadzu 3600 UV-VIS-NIR spectrophotometer. The surface morphology of the films was investigated using a Park XE 70 atomic force microscopy.

3. Results and discussion

3.1. Structural and optical properties of (Ga_{1-x}In_x)₂O₃ films

The transmittance spectra of the (Ga_{1-x}In_x)₂O₃ films are shown in Fig. 2. As seen in Fig. 2, the transmittance of the films was about 85% at 450–500 nm. A sudden drop in transmittance of the films was observed after 450 nm. This drop is due to optical transitions between valence band and conduction band of (Ga_{1-x}In_x)₂O₃ films. A shifting in this drop is observed due to the

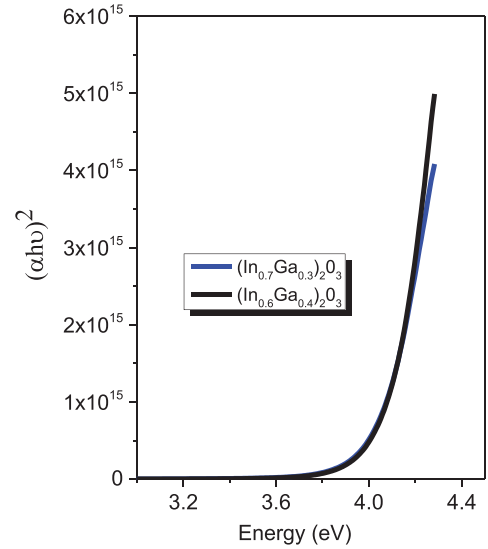


Fig. 3. Plots of $(\alpha h\nu)^2$ vs. $h\nu$ of (Ga_{1-x}In_x)₂O₃ films

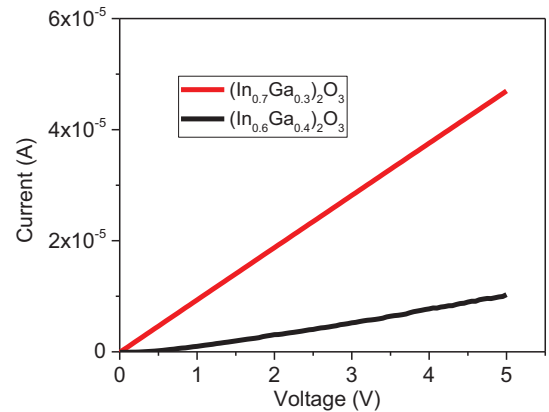


Fig. 4. *I*–*V* characteristics of (Ga_{1-x}In_x)₂O₃ films.

change in optical band gap of the films with In content. In semiconductors, the electronic transitions occurs between valence and conduction bands. The optical band gap of the (Ga_{1-x}In_x)₂O₃ films can be analyzed by the following relation [12],

$$(\alpha h\nu)^2 = B(h\nu - E_g) \quad (1)$$

where *B* is a constant, α is the absorption coefficient and $h\nu$ is the photon energy. In order to calculate the optical band gap of the films, we plotted curves of $(\alpha h\nu)^2$ vs. $h\nu$, as shown in Fig. 3. The *E_g* values of the films were determined by extrapolating the linear portion of a plot of $(\alpha h\nu)^2$ versus $h\nu$ to $(\alpha h\nu)^2 = 0$. The *E_g* values of (Ga_{0.7}In_{0.3})₂O₃ and (Ga_{0.6}In_{0.4})₂O₃ films were found to be 4.08 and 4.04 eV, respectively. The obtained *E_g* values of the (Ga_{0.7}In_{0.3})₂O₃ and (Ga_{0.6}In_{0.4})₂O₃ films are smaller than that of (Ga_{0.7}In_{0.3})₂O₃ and (Ga_{0.6}In_{0.4})₂O₃ films [13]. The decrease in the optical band gap can be due to band tailing effects resulted from the defects in (InGa)₂O₃ films. The current-voltage (*I*–*V*) characteristics of (Ga_{0.7}In_{0.3})₂O₃ and (Ga_{0.6}In_{0.4})₂O₃ films are shown in Fig. 4. The electrical conductivities, σ , of (Ga_{0.7}In_{0.3})₂O₃ and (Ga_{0.6}In_{0.4})₂O₃ films were calculated from *I*–*V* characteristics and were found to be 9.59 × 10⁻² S/m and 2.19 × 10⁻² S/m, respectively. The σ value of the (InGa)₂O₃ films is changed with *x* content of In. The obtained electrical conductivity values suggest that the (InGa)₂O₃ films exhibited the semiconductor behaviour. AFM images of the (Ga_{1-x}In_x)₂O₃ films are shown in Fig. 5. As

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