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## Theoretical and numerical investigations of carriers transport in N-semi-insulating-N and P-semi-insulating-P diodes – A new approach

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#### **ABSTRACT**

A new and simple theoretical model is developed for ambipolar transport in compensated N-semi-insulating (SI)-N or P-SI-P diodes and is validated with exact  $J-V_a$  characteristics obtained through numerical modelisation. The electrical parameters used correspond to SI GaAs layers, but these results are valid for other compounds such as SI InP and InGaP. A relation between the bulk non-equilibrium excess carrier concentrations, valid for low and intermediate applied voltage, is first established. For a deep donor  $(N_t)$  compensating a residual shallow acceptor  $(N_A)$ :  $(n - n_e) \approx \frac{\tau_{int}}{\tau_{pt}} \left( \frac{N_t - N_A}{N_A} \right)$  $\left(\frac{N_{\rm t}-N_{\rm A}}{N_{\rm A}}\right)(p-p_{\rm e})$ , where  $n_{\rm e}$  and  $p_{\rm e}$  are the thermal equilibrium free carrier densities in the SI layer,  $\tau_{\text{nt}}$ ,  $\tau_{\text{pt}}$  and  $n_{1t}$ ,  $p_{1t}$  are the familiar Shockley–Read–Hall (SRH) parameters of the deep trap. This relation represents an extension of the well known quasi space charge neutrality condition:  $(n - n_e) \approx (p - p_e)$  valid for extrinsic semiconductors. We show then that a linear  $J-V_a$  relationship is observed in N-SI-N diodes when  $M_t (= \frac{N_A}{(N_t-N_A)} \frac{\tau_{an}}{\tau_{pt}} n_{lt}) < 1$  and in P-SI-P diodes when:  $M_t$  > 1. The quasi totality of the applied voltage  $V_a$  is lost across the SI layer and the electric field is constant  $(E \approx V_a/L_{S1})$ .  $M_t < 1$  characterizes a SI(N<sup>-</sup>) layer where a strong hole depletion  $(p \approx 0)$ across the SI bulk is associated to an "ohmic" electron current where *n* is constant but such that  $n < n_e$ .  $M_t$  > 1 characterizes a SI(P<sup>-</sup>) layer where forn  $\approx$  0, p < p<sub>e</sub>. On the other hand, the J–V<sub>a</sub> characteristics of  $N-SI(P^-)$ -N diodes and P-SI(N<sup>-</sup>)-P diodes show a saturation effect. Most of the applied voltage is now lost across the reverse biased contact and the electric field is low across the SI layer. For  $M_t$  values close to 1, we switch from a linear to a saturation regime. Equivalent relations are given for a deep acceptor compensating a shallow donor. We present results for short SI layers having lengths  $L_{SI}$  in the micrometer range and of the order or inferior to the ambipolar diffusion length  $L_{Da}$ , such layer are used as insulating layers in buried heterostructures for diode laser technology, as well as for long SI layers,  $L_{SI} \gg L_{Da}$ , as used in radiation detectors technology.

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#### 1. Introduction

High resistivity semiconductors used in microelectronics are obtained through a mechanism called compensation in which unwanted residual donors or acceptors are neutralized (compensated) by a larger density of deep centers of the opposite type, acceptor or donor. For quasi-intrinsic behaviour the energy level of an efficient compensating center must be close to mid-gap, then the thermal equilibrium carrier densities  $n_e$  and  $p_e$  are close to their intrinsic value  $n_i$ . In this paper we will consider a deep donor level, energy  $E_t$ , density  $N_t$ , compensating a residual shallow acceptor  $N_t$  >  $N_A$  >  $N_D$ . Similar results are obtained for a deep acceptor level  $E_r$ ,  $N_r$  compensating a residual shallow donor with  $N_r > N_D > N_A$ . We will show below that in the steady state, a linear relation exists across the SI layer between the excess free carrier concentrations:  $\Delta n \approx \alpha \Delta p$ . This relation is an extension to the quasi space charge

neutrality condition valid for extrinsic semiconductors (SC) with short dielectric relaxation time:  $\Delta n \approx \Delta p$ . Then, depending on the value of  $M_t(M_r)$ , a simple function of the deep level electrical parameters, the electrical behaviour of P-SI-P or N-SI-N diodes will be shown to be either bulk or contact controlled. Semi-insulating (SI) GaAs, whose room temperature electrical parameters are given in [Fig. 1](#page-1-0), is widely used as a substrate in optoelectronic devices. These substrates are obtained using Liquid Encapsulated Czochralski (LEC) or Vertical Bridgman [\[1,2\]](#page--1-0). For these samples, high residual density of shallow acceptors (carbon):  $N_A \approx 10^{15}$ –10<sup>16</sup> cm<sup>-3</sup> are compensated by a deep donor level such as the EL2 center, with concentrations is in the range  $10^{15}$ – $10^{17}$  cm<sup>-3</sup> with  $N_t$  >  $N_A$ .

Some characteristic lengths are important. The barrier space charge thicknesses w at the N-SI or P-SI boundaries are evaluated taking into account the residual donor, acceptor and deep center and neglecting the free carrier space charge. For a N-SI or P-SI contact, with a deep donor compensating a residual acceptor, the space charge thickness w across the SI layer is given for heavily doped N or P contacts by





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Total length:  $L_T = L_{SI} + 2L_N(L_P)$ ; Applied voltage:  $V_a = V_{j1} + V_{SI} + V_{j2}$ 

#### **Fixed electrical parameters (GaAs):**

Electron mobility:  $\mu_n = 4000 \text{ cm}^2/\text{V}$ .s; hole mobility:  $\mu_p = 280 \text{ cm}^2/\text{V}$ .s Intrinsic carrier density:  $n_i = 2x10^6$  cm<sup>-3</sup>; permittivity:  $\varepsilon_r = 12.5$ ; T=300 K

#### **Variable parameters:**

L<sub>SI</sub>; N<sub>t</sub> (N<sub>r</sub>); N<sub>A</sub> (N<sub>D</sub>); Energy level E<sub>t</sub> (E<sub>r</sub>); lifetimes:  $\tau_{nt}$ ,  $\tau_{pt}$  ( $\tau_{nr}$ ,  $\tau_{pr}$ ).

Fig. 1. P-SI-P and N-SI-N one-dimensional structures simulated in this study.

$$
w_{N-SI} \approx \sqrt{\frac{2\epsilon_0\epsilon_r(V_{\text{Dif}} - V_j)}{eN_A}} \quad \text{and} \quad w_{P-SI} \approx \sqrt{\frac{2\epsilon_0\epsilon_r(V_{\text{Dif}} - V_j)}{e(N_t - N_A)}},\tag{1}
$$

where  $V_{\text{Diff}}$  is the built-in diffusion voltage and  $V_i$  the applied junction voltage. This space charge is screened out within a characteristic length  $L_S$ , usually much shorter than the intrinsic Debye length  $L<sub>D</sub>$ .  $L<sub>S</sub>$  arises from a spatial variation of the occupation of the deep level [\[3\]](#page--1-0). When the deep trap density  $N_t$  ( $N_r$ ) is greater than the residual acceptor (donor) densities,  $L_S$  is very short. For a SI compensated semiconductor having a mid-gap deep level with  $N_t \approx 2N_A$ , such that the Fermi level is pinned to the deep energy level  $E_t$  then:  $n_e \approx p_e \approx n_{1t} \approx p_{1t} \approx n_i$  and  $L_s$  reduces to

$$
L_{\rm S} \approx \sqrt{\frac{4\epsilon_0 \epsilon_{\rm r} kT}{e^2 N_{\rm t}}}.\tag{2}
$$

At room temperature, for N<sub>t</sub> =  $10^{16}$ – $10^{17}$  cm<sup>–3</sup>,  $L_{\rm S}$   $\leqslant$  0.1  $\mu$ m. On the other hand,  $L<sub>S</sub>$  can have large values when the compensation ratio:  $r = N_A/N_t$  (or  $N_D/N_r$ ) is close to 1. Taking as an example the limiting case of a mid-gap deep donor with  $N_{\rm t}$   $\approx$   $N_{\rm A}$ , we have  $p_{\rm e}$   $\approx$   $(p_{\rm 1t}$   $N_{\rm t})^{1/2}$  $\gg n_{\rm e}$ ,  $n_{1{\rm t}}$  and  $p_{1{\rm t}}$ , and  $L_{\rm S} \approx L_{\rm D}/2^{1/2}$ . For  $N_{\rm t}$  =  $N_{\rm A}$  =  $10^{16}$  cm<sup>-3</sup> we have  $L<sub>S</sub>$  = 0.21 cm and to the exception of very thick samples, the space charge region extends throughout the whole SI layer.

There is another important characteristic length, the ambipolar diffusion length  $L_{\text{Da}}$  [\[4,5\]:](#page--1-0)

$$
L_{\text{Da}} = \left[ \frac{kT}{e} \frac{\mu_{\text{n}} \mu_{\text{p}} [\tau_{\text{nt}} (p_{\text{e}} + p_{1\text{t}}) + \tau_{\text{pt}} (n_{\text{e}} + n_{1\text{t}})]}{\mu_{\text{n}} n_{\text{e}} + \mu_{\text{p}} p_{\text{e}}} \right]^{1/2}.
$$
 (3)

 $L_{\text{Da}}$  reduces to  $L_{\text{Dn}}$  =  $(D_{\text{n}}\tau_{\text{nt}})^{1/2}$  or  $L_{\text{Dp}}$  =  $(D_{\text{p}}\tau_{\text{pt}})^{1/2}$  for a mid-gap deep level, when  $p_e/n_e$  and  $\tau_{nt}p_e/\tau_{pt}n_e \gg$  or  $\ll$  1. For a SI layer when  $L_{SI} \gg L_{Da}$ , bulk effects dominate, when  $L_{SI} < L_{Da}$  both contact and bulk effects are important. We will consider both cases, but  $L_{SI}$  will always be taken larger than both  $L<sub>S</sub>$  and w where space charge effects prevail. For high applied voltages, injection through the forward biased contact becomes important and one carrier, trap modulated space charge current, control the charge transport. Both one carrier and double injection bulk phenomena have been studied by Lampert and Mark [\[6\]](#page--1-0).

Fig. 1 gives the physical and electrical parameters of the structures. The doping of the N (P) contacts, having thicknesses  $L_N(L_P)$  of the order of a few  $\mu$ m, is large enough:  $N_{\rm D}$ ,  $(N_{\rm A}) \geqslant 10^{16}$  cm $^{-3}$ , for the contact doping to have no significant effect on the results obtained.

#### 2. Physical model: time independent drift–diffusion equations

Numerical solutions for electrons and holes transport across the structure were obtained using the drift–diffusion phenomenological (1D) model of conduction: Poisson's equation, current equations and the continuity equations for electrons and holes. The space charge  $\rho(x)$  is given by

$$
\rho(x) = e[p(x) - n(x) + N_D - N_A + p_t - n_r].
$$
\n(4)

 $p_t$  and  $n_r$  are the concentration of ionized deep donor or deep acceptor centers (we will consider either a deep donor or a deep acceptor) and  $N_D$  and  $N_A$  are the donor and acceptor densities assumed to be completely ionized (T = 300 K). The conduction currents  $J_n$  and  $J_p$  are the sum of a drift and diffusion current and for steady state conditions, the continuity equations can be written:

$$
\frac{1}{e}\frac{dJ_n}{dx} = U = -\frac{1}{e}\frac{dJ_p}{dx},\tag{5}
$$

where U, the net Shockley–Read–Hall recombination rate, is for a deep donor:

$$
U = \frac{np - n_{\rm i}^2}{\tau_{\rm nt}(p + p_{\rm 1t}) + \tau_{\rm pt}(n + n_{\rm 1t})},\tag{6}
$$

with:  $n_e p_e = n_{1t} p_{1t} = n_i^2$ . The relations between the capture cross sections  $\sigma_{\rm nt}$ ,  $\sigma_{\rm pt}$  (cm<sup>2</sup>),  $v_{\rm th,n}$  and  $v_{\rm th,p}$  the thermal velocities of the free electrons and holes and the minority carrier lifetime  $\tau_{\rm nt}$ ,  $\tau_{\rm pt}$  are

$$
\tau_{\rm nt} = \frac{1}{N_{\rm t} < \sigma_{\rm nt} v_{\rm th, n}}; \quad \tau_{\rm pt} = \frac{1}{N_{\rm t} < \sigma_{\rm pt} v_{\rm th, p}}; \quad \frac{\tau_{\rm nt}}{\tau_{\rm pt}} \approx \frac{\sigma_{\rm pt}}{\sigma_{\rm nt}}, \tag{7}
$$

An equivalent relation can be written for a deep acceptor, using  $n_{1r}$ ,  $p_{1r}$ ,  $\tau_{nr}$  and  $\tau_{pr}$  in Eq. (6).

The numerical modelisation is made at room temperature. Numerical solutions are obtained using a coupled method of resolution with an iterative algorithm of the Newton–Raphson type [\[7,8\].](#page--1-0)

It is well established that EL2 is a deep donor with  $\sigma_{nt}$  >  $\sigma_{pt}$  and the electron capture cross section is an increasing function of the electric field. Since we are interested in this work with low and intermediate applied voltage range, the capture cross sections and the mobilities are considered to be independent of the electric field *E*. The electron lifetime  $\tau_{nt}$  has values in the range 10<sup>-7</sup>- $10^{-10}$  s [9-11]. On the other hand, the existence of hole traps in GaAs is mentioned but more problematic. Their densities and capture cross sections are not well known [\[2\].](#page--1-0)

At thermal equilibrium outside the contact space charge region, assuming space charge neutrality with  $n_e$ ,  $p_e \ll p_{te}$ ,  $N_A$  where  $p_{te}$  is the equilibrium density of ionized deep centers in the bulk of the SI layer, we have

$$
p_{\rm te} \approx N_{\rm A}.\tag{8}
$$

And:

$$
n_{\rm e} \approx n_{1\rm t} \left[\frac{N_{\rm t}}{N_{\rm A}} - 1\right] \quad \text{and} \quad p_{\rm e} \approx p_{1\rm t} \left[\frac{N_{\rm t}}{N_{\rm A}} - 1\right]^{-1}.\tag{9}
$$

Equivalent relations are obtained for a deep acceptor compensating a shallow donor. With  $n_{\rm re} \approx N_{\rm D}$ , we obtain  $n_{\rm e} \approx n_{1\rm r}[(N_{\rm r}/N_{\rm D})-1]^{-1}$ 1 and  $p_e \approx p_{1r}[(N_r/N_D) - 1]$ .

#### 3. Theoretical model

#### 3.1. Relation between free carrier densities across the SI layers

N-SI or P-SI junctions differ largely from P–N junctions as, unlike the case of extrinsic SC, both carrier densities are affected under non-equilibrium conditions. There are no equivalent Download English Version:

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