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Highly sensitive NH₃ gas sensors based on novel polypyrrole-coated SnO₂ nanosheet nanocomposites



Yang Li*, Huitao Ban, Mujie Yang

MOE Key Laboratory of Macromolecular Synthesis and Functionalization, Department of Polymer Science and Engineering, Cyrus Tang Center for sensor Materials and Applications, Zhejiang University, Hangzhou 310027, China

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ABSTRACT

Nanocomposites of SnO₂ nanosheets and polypyrrole (PPy) were facilely prepared and their gas sensing properties towards low concentration of NH₃ have been investigated at room temperature. Vertically aligned SnO₂ nanosheets were in situ grown on the substrates via hydrothermal treatment of electrospun nanofibers containing SnCl₂ precursors at a low temperature (135 °C), and coated with PPy by vapor phase polymerization of pyrrole. The SnO₂ nanosheets and the nanocomposites were characterized by X-ray diffraction patterns, Fourier transform infrared spectroscopy, field emission scanning electron microscopy and high resolution transmission microscopy. The nanocomposite sensors exhibited much higher response magnitude towards NH₃ than the sensors based on PPy alone. The effect of the type of doping acids and polymerization time of pyrrole on the sensitive (sensitivity of ~6.2%/ppm in the range of 1–10.7 ppm of NH₃, detection limit of ~257 ppb), selective and repeatable response to NH₃, and the sensing mechanism has been explored. This work could provide references for the facile preparation of advanced gas sensors based on in situ grown nanostructured metal-oxide semiconductors and their composites.

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1. Introduction

In recent years, gas sensors have seen fast development worldwide due to their wide applications in a large variety of fields such as environmental monitoring and protection, modern industrial and agricultural production, national defense, anti-terrorism and even disease diagnosis [1–7]. Among the huge number of gas sensing materials investigated, SnO₂, which is a typical metal-oxide semiconductor, has received much attention owing to its fascinating gas sensing properties including highly sensitive and fast detection of a broad spectrum of species, such as H₂S, H₂, C₂H₅OH, CO, NH₃, volatile organic compounds, etc. [8–13].

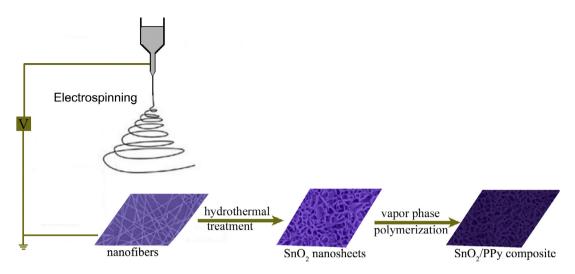
Despite the great success of SnO_2 based gas sensors in both scientific research and practical applications, they generally have to work at high temperatures, which bring about the problems such as high power consumption and reduced working life. Additionally, their sensitivity and selectivity need further improvement. There

http://dx.doi.org/10.1016/j.snb.2015.10.078 0925-4005/© 2015 Elsevier B.V. All rights reserved. have been reports on decreasing the working temperature and even realizing room temperature sensing of SnO_2 based gas sensors by preparing nanocomposites of SnO_2 (or doping SnO_2) with inorganic materials or metals, such as carbon nanotubes, reduced graphene oxide, In_2O_3 , Te, Cu, Pd, Pt, SiC, CuO [14–25]. Moreover, greater efforts have been devoted to the nanocomposites of SnO_2 with conducting polymers, including polyaniline (PANI) and polypyrrole (PPy), since the nanocomposites are easy to prepare and could show much improved gas sensing characteristics than the constituent components at room temperature [26–37].

Electrospinning (ES) is a versatile method for the preparation of one-dimensional (1D) nanomaterials such as polymers, inorganic materials, or the composites. The preparation of nanostructured SnO₂ by ES generally involves high temperature calcination of electrospun nanofibers containing the precursor of tin salt for the removal of the polymer template and the conversion of the precursor to SnO₂. Hydrothermal treatment is also frequently employed for the preparation of nanostructured SnO₂. However, high temperature annealing is often a necessity. Moreover, the sensors based on nanocomposites of SnO₂ with conducting polymers are generally prepared by depositing nanostructured SnO₂ or the nanocomposite dispersions onto the substrates by dropping, dip coating or screen printing [28,38–40]. The uniform dispersion of the

^{*} Corresponding author at: Department of Polymer Science and Engineering, Zhejiang University, Hangzhou 310027, China. Tel.: +86 571 87952444; fax: +86 571 87952444.

E-mail address: liyang@zju.edu.cn (Y. Li).



Scheme 1. The preparation procedure of SnO₂/PPy nanocomposite.

nanomaterials could be a problem. Furthermore, good adhesion between the sensing material and the underlying substrate, which greatly affects the contact resistance and the sensing behaviors [41], is not guaranteed.

Herein we report a novel method for in situ growth of SnO₂ nanosheets on the substrate by hydrothermal treatment of electrospun nanofibers of poly(vinyl butyral) (PVB) containing SnCl₂ precursors at a low temperature (135 °C), and subsequent coverage of PPy layer on the nanosheets by vapor phase polymerization to fabricate gas sensors based on nanocomposites of SnO₂/PPy. The synthetic route is outlined in Scheme 1. Apparently, the method circumvents high temperature annealing or calcination which is frequently required for the synthesis of nanostructured SnO₂. Moreover, the hydrothermal treatment is carried out at a low temperature in the absence of any additives but water, which is an environmentally friendly process. The resulting SnO₂ nanosheets are in situ grown on the substrates, avoiding the dispersion of the nanomaterials in the solvents and ensuring good adhesions between the sensing materials and underlying substrates. Gas sensors based on the nanocomposite are featured with high response magnitude, good sensing repeatability and excellent selectivity to low concentration of NH_3 (1–10.7 ppm) at room temperature. Both the nature of dopants and polymerization time of pyrrole could significantly affect the sensing properties of the nanocomposite. It is proposed that much improved sensing properties of the nanocomposite as compared to the separate component is related to the nanostructure of the sensing materials, and more importantly, the p/n junction established between p-type PPy and n-type SnO₂.

2. Experimental

2.1. Materials

Poly(vinyl butyral) (Mw: 170,000–250,000) was supplied by Aladdin Chemical Reagent Co. Ethanol, ether, hexane, acetone, methanol, tetrahydrofuran (THF), *N*,*N*-dimethyl formamide (DMF), hydrochloric acid (HCl), (\pm) -10-camphorsulfonic acid (CSA), *p*toulenesulfonic acid (TSA), and SnCl₂·2H₂O were all purchased from Sinopharm Chemical Regent Co., Ltd. Pyrrole was obtained from Taizhou Qingquan Chemical Co., Ltd., and distilled under reduced pressure prior to use. Poly(styrene sulfonic acid) (PSSA, Mw: 75,000, 30 wt% water solution) was supplied by Alfa Aesar. Ammonium persulfate (APS) was purchased from Shantou Xilong Chem. Co. All the chemicals were of analytical grade and used as received unless noted otherwise.

2.2. In situ growth of SnO₂ nanosheets and SnO₂/PPy nanocomposites on the substrate

SnO₂ nanosheets were in situ grown on the substrate via hydrothermal treatment of electrospun nanofibers composed of PVB and SnCl₂. In a typical procedure [36], 0.6 g of SnCl₂·2H₂O was dissolved in 4 mL of ethanol by vigorous magnetic stirring for 30 min. Subsequently, 0.28 g of PVB and 3 mL of DMF were added to the solution, followed by vigorous magnetic stirring for 12 h. The resulting mixture was loaded into a plastic syringe with a pinhead with an internal diameter of 0.7 mm. The pinhead was connected to a high voltage supply (DW-P303-1ACF0, Tianjin Dongwen High Voltage Power Supply Plant). An operating voltage of ~8 kV was applied for electrospinning, and the flow rate of the solution was set at $0.2 \,\text{mL}\,\text{h}^{-1}$ by a syringe pump (WZ-50C6, Smith Medical Instrument (Zhejiang) Co. Ltd.), and the time for the collection of the electrospun nanofibers was 3 min.

An aluminum foil was grounded and situated about 15 cm from the tip of the pinhead. The electrospun nanofibers were deposited onto glass or interdigitated gold electrodes placed above the aluminum foil and dried in air. The gold electrode (size: $6 \text{ mm} \times 5 \text{ mm} \times 0.5 \text{ mm}$) possessed a ceramic substrate, where an interdigitated array of gold tracks had been previously evaporated and photolithographically defined (both width and gaps of the gold tracks were 40 μ m).

The glass or electrodes covered with the electrospun nanofibers were then transferred into a Teflon-lined stainless-steel autoclave containing distilled water, and kept at $135 \,^{\circ}$ C for 8 h. After cooling to room temperature naturally, the resulting substrates with in situ grown SnO₂ nanosheets were taken out and dried in air.

The SnO₂/PPy nanocomposite was prepared by vapor phase polymerization of pyrrole on the substrate bearing SnO₂ nanosheets. The concentration of both the dopants (HCl, TSA, CSA and PSSA) and the oxidizing agent (APS) was 0.02 M, and the injected pyrrole was 0.5 mL. In a generic procedure [37], the interdigitated gold electrode with SnO₂ nanosheets was immersed into the aqueous solution of the mixture of PSSA (0.02 M) and APS (0.02 M) with a home-made automatic dip-coating machine, followed by drying in air. Afterwards, the electrode was put into a vacuum desiccator and kept in reduced pressure. 0.5 mL of pyrrole was then injected, and vapor phase polymerization was carried out at room temperature (\sim 20 °C) for 60 min, giving a gas sensor based

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