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Seru system balancing: definition, formulation, and exact solution

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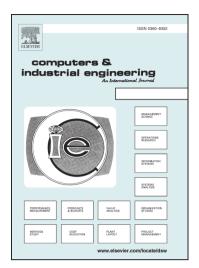
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Seru production can reduce makespan, labor hours and manpower by improving workers' workload balance based on the reconfiguration of workers. Therefore, this study focuses on

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