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Scheduling assemble-to-order systems with multiple cells to minimize costs and tardy deliveries

Alex J. Ruiz-Torres, Giuseppe Paletta, Farzad Mahmoodi, Jose H. Ablanedo-Rosas

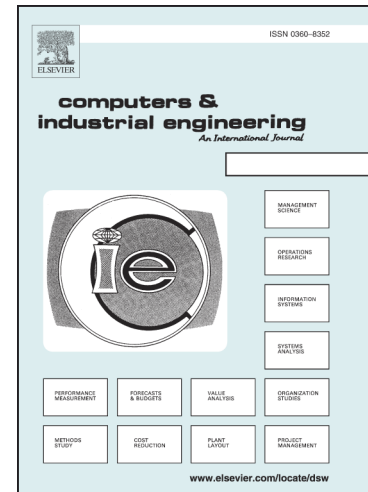
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**SCHEDULING ASSEMBLE-TO-ORDER SYSTEMS WITH MULTIPLE CELLS TO MINIMIZE
COSTS AND TARDY DELIVERIES**

Alex J. Ruiz-Torres*

Facultad de Administración de Empresas
Universidad de Puerto Rico – Rio Piedras
San Juan, PR 00931-3332, USA

Giuseppe Paletta

Dipartimento di Economia, Statistica e Finanza
Università della Calabria (UNICAL)
87036 Rende, CS, Italy

Farzad Mahmoodi

School of Business
Clarkson University
Potsdam, NY 13699-5790, USA

Jose H. Ablanedo-Rosas

Department of Information and Decision Sciences
College of Business Administration
University of Texas at El Paso
500 West University Ave., El Paso TX 79968

***Corresponding Author**

alex.ruiztorres@upr.edu

mobile: 001-787-485-4480

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