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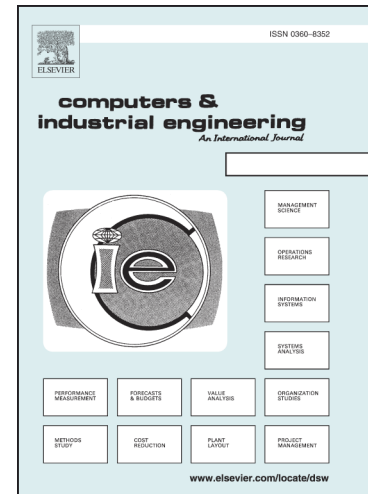
Minimizing average lead time for the coordinated scheduling problem in a two-stage supply chain with multiple customers and multiple manufacturers

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