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An integrated job release and scheduling approach on parallel machines: an application in electric wire-harness industry

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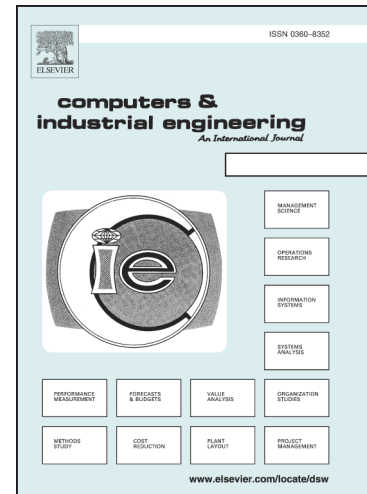
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