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Optimal allocation of active redundancies in weighted *k*-out-of-*n* systems

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- Optimal allocation of active redundancies are studied for weighted *k*-out-of-*n* systems comprised of independent and heterogeneous components having different weights.
- Optimal allocation policies are presented for the case of one, two and multiple active redundancies in the sense of the usual stochastic order.
- Some allocation policies known for the k-out-of-n system in the literature are generalized.

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