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# Modeling of reliability and performance assessment of a dissimilar redundancy actuation system with failure monitoring



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#### KEYWORDS

Dissimilar redundancy actuation system;

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Fault monitoring; Generalized stochastic Petri

Performance degradation

Abstract Actuation system is a vital system in an aircraft, providing the force necessary to move flight control surfaces. The system has a significant influence on the overall aircraft performance and its safety. In order to further increase already high reliability and safety, Airbus has implemented a dissimilar redundancy actuation system (DRAS) in its aircraft. The DRAS consists of a hydraulic actuation system (HAS) and an electro-hydrostatic actuation system (EHAS), in which the HAS utilizes a hydraulic source (HS) to move the control surface and the EHAS utilizes an electrical supply (ES) to provide the motion force. This paper focuses on the performance degradation processes and fault monitoring strategies of the DRAS, establishes its reliability model based on the generalized stochastic Petri nets (GSPN), and carries out a reliability assessment considering the fault monitoring coverage rate and the false alarm rate. The results indicate that the proposed reliability model of the DRAS, considering the fault monitoring, can express its fault logical relation and redundancy degradation process and identify potential safety hazards.

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#### 1. Introduction

As one of the key subsystems in aircraft, the actuation system is mainly used to transmit and distribute secondary energy

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power and conduct actuations, accomplishing flight control and operation by fulfilling preset missions. If a failure has occurred in the system, a minor outcome could result in a failed mission, but a disastrous outcome can result in fatal plane crash. Therefore, the performance and reliability of the actuation system are of critical importance to aircraft safety, maneuverability, and flight quality. 1,2

In order to improve the reliability and safety of an actuation system, the dissimilar redundancy technology has been widely adopted in modern aircraft design.<sup>3,4</sup> Airbus 380 was the first aircraft to introduce a system with a combination of dissimilar hydraulic power/electronic power and hydraulic

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#### Nomenclature HAS/EHAS<sub>fa</sub> state that false alarm occurred in HAS/ Abbreviation Meaning DRAS dissimilar redundant actuation system **EHAS** DMM dynamic Markov model HAS/EHAS<sub>nfa</sub> state that no false alarm occurred in HAS/ M motor **EHAS** ΕN evidential networks HAS/EHAS<sub>vup</sub> HAS/EHAS is in operational state from DFTA dynamic fault tree analysis the view of detection signal MSS multi-state system HAS/EHAS<sub>vdn</sub> HAS/EHAS is in failure state from the FMD fault monitoring devices view of detection signal **FMCR** failure monitoring coverage rate $HA_{lf}$ light failure state of HA MCR monitoring coverage rate $HA_{mf}$ middle failure state of HA **GSPN** generalized stochastic Petri nets $HA_{sf}$ secure failure state of HA HA hydraulic actuator Variable Meaning HS hydraulic source input current of HA hydraulic actuation system including HA and HS i HAS input voltage of EHA **EHA** electro-hydraulic actuator $\theta$ deflection angle of the control surface ES electrical supply λ failure rate **EHAS** electro-hydraulic actuation system including EHA repair rate и and ES $P_{\rm m}$ monitoring coverage probability of FMD DFM direct failure mode false alarm probability of FMD $P_{\rm fa}$ GFM gradual failure mode S<sub>HAS/EHAS/DRAS</sub> marking vector of GSPN for HAS/EHAS/ CTMC continuous-time Markov chain DRAS GSPN<sub>HAS</sub> description for GSPN-based reliability model of state space of DRAS in an ideal situation with no $S_{ m IDEAL}$ GSPN<sub>EHAS</sub> description for GSPN-based reliability model $M_{ m HAS0/EHAS0/DRAS0}$ initial states of S in HAS/EHAS/ of EHAS DRAS operational state of HS $HS_{up}$ $K_{\text{HAS/EHAS/DRAS}}$ capacities element $HS_{dn} \\$ each failed state of HS equivalent operational state of HA $S_{\rm HAS/EHAS/DRAS}$ $HA_{eup}$ $T_{\text{HAS}t/\text{EHAS}t}$ timed transition set of GSPN for HAS or equivalent failed state of HA $HA_{edn}$ **EHAS** HAS<sub>up</sub> operational state of HAS $\Lambda_{\text{HAS/EHAS}}$ Transition rate set associate with $T_{\text{HAS}t/\text{EHAS}t}$ $HAS_{dn}$ failed state of HAS $T_{\text{HASit/EHASit}}$ immediate transition set of GSPN for HAS or $ES_{up}$ operational state of ES **EHAS** $ES_{dn}$ failed state of ES T dynamic transition behavior set EHA<sub>eup</sub> equivalent operational state of EHA initial identification of a system in GSPN model $M_0$ EHA<sub>edn</sub> equivalent failed state of EHA arc set of GSPN FEHAS<sub>up</sub> operational state of EHAS Warc weight set of GSPN EHAS<sub>dn</sub> failed state of HAS marking set to express whether the fault of HAS/ $S_{\rm d}$ EHAS<sub>bp</sub> back-up state of EHAS EHAS is detected or false alarm occurred GSPN<sub>DRAS</sub> description for GSPN-based reliability model $S_{\rm v}$ marking set to describe if HAS/EHAS is normal of DRAS from the view of detection signal DRAS<sub>up</sub> operational state of DRAS $S_{\text{INT}}$ Integral state space of DRAS with FMD DRAS<sub>dn</sub> failed state of DRAS $P_{\rm eup}$ equivalent operational probability of HA HAS/EHAS<sub>ud</sub> state that undetected failure existed in $P_{\rm edn}$ equivalent failure probability of HA HAS/EHAS $\lambda_{\mathrm{e}}$ equivalent failure rate of HA HAS/EHAS<sub>fd</sub> state that failures are detected in HAS/ **EHAS**

actuators/electro-hydrostatic actuators aiming to avoid severe outcomes resulting from common cause failures in the actuation system.<sup>5</sup> Although the dissimilar redundant technology has enhanced system mission reliability, it has also increased the overall complexity due to the multiple redundancy design. Shi et al.<sup>6</sup> analyzed a triplex-redundancy airborne hydraulic actuation system and found that the number of system states has increased nine times due to the applications of redundancy techniques. In addition to the normal operating and complete failure states, the system is loaded with a great number of per-

formance degrading states. In other words, the redundancy design in the power and actuation system makes an aircraft experience significant redundancy and performance degradation processes. The redundancy degradation affects not only the general performance, but also the general availability of the system because there are very complicated transitions within the redundancy degradation and between normal and fault states. It is concluded from the analysis of redundancy system failure mechanisms that the degradation failure process is closely related to the system architecture, equipment

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