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Khang N. Tran, Torsten Witt, Michael J. Gidley, Melissa Fitzgerald

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## ACCEPTED MANUSCRIPT

### Accounting for the effect of degree of milling on rice protein extraction in an industrial setting

Khang N. Tran<sup>(1)</sup>, Torsten Witt<sup>(1)</sup> Michael J. Gidley<sup>(2)</sup>, Melissa Fitzgerald<sup>(1)\*</sup>

<sup>(1)</sup> School of Agriculture and Food Sciences, Faculty of Science, the University of Queensland, St Lucia, Brisbane, Australia.

<sup>(2)</sup> Centre for Nutrition and Food Sciences, Queensland Alliance for Agriculture and Food Innovation, the University of Queensland, St Lucia, Brisbane, Australia.

<sup>(\*)</sup> Corresponding author email: <u>m.fitzgerald2@uq.edu.au</u>.

#### Abstract

The by-products of rice milling (BRM), which are predominately rice bran, are a potential source of soluble protein that has been underexploited due to difficulties in extraction. Significant advances have been made understanding how protein content changes with degree of milling (DOM) at the laboratory scale. However, these results cannot be compared due to the lack of information on how DOM affects protein extractability in industrially produced BRM. The colorimetry or particle size analysis may estimate milling degree in industrial scale, and protein extractability changes due to a series of abrasive milling passes. Both colorimetry and particle size could differentiate the industrial abrasive passes and correlated with the amount of bran/protein present. Both the 1st and 2nd pass of milling were suitable sources for the extraction. While the relative amount of protein extracted in each fraction changed, the protein profile of the major fractions was conserved between mill passes.

**Key words:** By-product of rice milling; rice bran protein; protein extraction; degree of milling; rice protein fractions

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