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Assessment of molecular weight distribution of wheat gluten proteins for chapatti quality

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## ACCEPTED MANUSCRIPT

1	Assessment of molecular weight distribution of wheat gluten proteins for
2	chapatti quality
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8	ABSTRACT
9	Size Exclusion Chromatography (SEC) was used to characterize molecular weight
10	distribution pattern of gluten proteins of four Indian commercial wheat varieties in order to
11	elucidate their influence on flour physicochemical, dough rheology and quality characteristics
12	of chapatti. SEC profile of a wheat variety was segregated into five domains: peak I (130-30
13	kDa; glutenins), peak II (55-20 kDa; gliadins), peak III (28-10 kDa; low molecular weight
14	gliadins), peak IV and V (<10 kDa; albumins and globulins). SEC results indicated that R/E
15	ratio (r=0.745 <sup>**</sup> and r=-0.869 <sup>**</sup> ), gluten index (r=0.959 <sup>**</sup> and r=-0.994 <sup>**</sup> ), dough development
16	time $(r=0.830^{**} \text{ and } r=-0.930^{**})$ and dough stability $(r=0.901^{**} \text{ and } r=-0.979^{**})$ were
17	positively and negatively altered by peak I and II, respectively. Peak I (r=0.879** and r=-
18	0.981 <sup>**</sup> ) and peak II (r=-0.744 <sup>**</sup> and r=0.995 <sup>**</sup> ) substantially influenced the chapatti hardness
19	and overall score, respectively.
20	
21	Keywords: Size exclusion chromatography, dough rheology, chapatti, molecular weight

22 distribution, gliadins, glutenins.

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## 24 **1. Introduction**

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