

## Accepted Manuscript

Title: Conversion of Calibration Curves for Accurate Estimation of Molecular Weight Averages and Distributions of Polyether Polyols by Conventional Size Exclusion Chromatography

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PII: S0021-9673(18)30498-9  
DOI: <https://doi.org/10.1016/j.chroma.2018.04.050>  
Reference: CHROMA 359349

To appear in: *Journal of Chromatography A*

Received date: 19-1-2018  
Revised date: 19-4-2018  
Accepted date: 23-4-2018

Please cite this article as: Xiuqing Xu, Xiuhan Yang, Steven J. Martin, Edwin Mes, Junlan Chen, David M. Meunier, Conversion of Calibration Curves for Accurate Estimation of Molecular Weight Averages and Distributions of Polyether Polyols by Conventional Size Exclusion Chromatography, *Journal of Chromatography A* <https://doi.org/10.1016/j.chroma.2018.04.050>

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Conversion of Calibration Curves for Accurate Estimation of Molecular Weight  
Averages and Distributions of Polyether Polyols by Conventional Size Exclusion  
Chromatography

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#### Highlights

- New approaches to convert SEC calibration curves were developed
- These were applied to convert PS-based calibration to polyol-based calibration
- Polyol based calibration yielded accurate molecular weight averages for unknowns
- The approaches can be applied to any pair of SEC calibration curves

#### ABSTRACT

Accurate measurement of molecular weight averages ( $\bar{M}_n, \bar{M}_w, \bar{M}_z$ ) and molecular weight distributions (MWD) of polyether polyols by conventional SEC (size exclusion chromatography) is not as straightforward as it would appear. Conventional calibration with polystyrene (PS) standards can only provide PS apparent molecular weights which

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