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Authors: Marek Minarik, Martin Franc, Milan Minarik

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High performance liquid chromatography column efficiency enhancement by

zero dead volume recycling and practical approach using park and recycle

arrangement

Marek Minarik<sup>1,2</sup>, Martin Franc<sup>1</sup>, Milan Minarik<sup>1</sup>

<sup>1</sup>Watrex Praha s.r.o., Drnovska 1112/60, 161 00 Prague, CZ

<sup>2</sup>Department of Analytical Chemistry, Faculty of Sciences, Charles University, Albertov 6, 128 43

Prague, CZ

Corresponding author: Martin Franc, email: watrex@watrex.com, tel: +420 226 203 500

**Highlights** 

Zero dead volume recycling with one column and pump outside of the recycling loop.

Park and recycle option enables to select and reinject any part of chromatogram.

Usable with any column, in analytical and preparative mode.

Effective number of theoretical plates approach half a million.

**Abstract** 

A new instrumental approach to recycling HPLC is described. The concept is based on fast

reintroduction of incremental peak sections back onto the separation column. The re-circulation is

performed within a closed loop containing only the column and two synchronized switching valves.

By having HPLC pump out of the cycle, the method minimizes peak broadening due to dead volume.

As a result the efficiency is dramatically increased allowing for the most demanding analytical

applications. In addition, a parking loop is employed for temporary storage of analytes from the

middle section of the separated mixture prior to their recycling.

Keywords: closed loop recycling, peak recycling, recycle system, sample recycler, circulation

chromatography

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