### Accepted Manuscript

Title: The chromatographic performance of flow-through particles: a Computational Fluid Dynamics study

Author: Wim Smits Kazuki Nakanishi Gert Desmet



 PII:
 S0021-9673(15)01788-4

 DOI:
 http://dx.doi.org/doi:10.1016/j.chroma.2015.12.019

 Reference:
 CHROMA 357121

To appear in: Journal of Chromatography A

 Received date:
 29-9-2015

 Revised date:
 3-12-2015

 Accepted date:
 8-12-2015

Please cite this article as: Wim Smits, Kazuki Nakanishi, Gert Desmet, The chromatographic performance of flow-through particles: a Computational Fluid Dynamics study, *Journal of Chromatography A* (2015), http://dx.doi.org/10.1016/j.chroma.2015.12.019

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## ACCEPTED MANUSCRIPT

## The chromatographic performance of flow-through particles: a Computational Fluid Dynamics study

Wim Smits<sup>a</sup>, Kazuki Nakanishi<sup>b</sup>, Gert Desmet<sup>a,\*</sup>

<sup>a</sup>Vrije Universiteit Brussel, Department of Chemical Engineering, Pleinlaan 2, 1050 Brussels, Belgium <sup>b</sup>Kyoto University, Department of Chemistry, Sakyo-ku, Kyoto 606-8502, Japan

#### Abstract

The performance of flow-through particles has been studied by computational fluid dynamics. Computational fluid dynamics simulations was used to calculate the flow behaviour around and inside the particles rather than estimate it. The obtained flow field has been used to accurately simulate plate heights generated by flow-through particles and compare them to standard fully porous particles. The effects of particle size, particle porosity and microparticle size on the intra-particle flow and plate heights is investigated. It is shown that the intra-particle flow generates mass transfer enhancement which lowers the total plate height. An empirical model is proposed for the mass transfer enhancement and it is compared to previously proposed models. Kinetic plots are constructed for the flow-through particles. Counter-intuitively, columns packed with flow-through particles have a higher flow resistance which counters the advantages of lower plate heights. Flow-through particles offer no significant gain in kinetic performance over fully porous particles.

*Keywords:* flow-through particles, perfusion chromatography, Computational Fluid Dynamics, mass transfer, kinetic plots

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	*Corresponding author. Tel.: +32 2 629 32 51; fax: +32 2 629 32 48	

December 4, 2015

*Email address:* gedesmet@vub.ac.be (Gert Desmet)

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