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Synthesis of two thermo-responsive copolymers forming recyclable aqueous two-phase systems and its application in cefprozil partition

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ABSTRACT

Aqueous two-phase systems are efficient purification methods for bioproducts. However, recovery difficulty of the copolymers forming aqueous two-phase systems becomes obstacle in scale-up application. In the study, novel recyclable aqueous two-phase systems have been developed by using two thermoresponsive copolymers, P_{NE} and P_{VAm} . Copolymer P_{NE} was copolymerized by using N-isopropylacrylamide and ethyl methacrylate as monomers, and P_{VAm} was synthesized by using N-vinylcaprolactam and acrylamide as monomers. The lower critical solution temperatures of P_{NE} and P_{VAm} are 28.7 °C and 35.6 °C, respectively. The recoveries of both polymers can reach over 95%. The minimal and maximal partition coefficient of cefprozil was 0.33 at 50 mM NH₄F and 6.55 at 70 mM LiCl. Two empirical equations were used to correlate with experimental binodal curve. Partition coefficients of cefprozil examined in the ATPS were correlated with tie-line length and calculated partition coefficient.

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1. Introduction

Aqueous two-phase systems (ATPS) have been widely exploited for separation and purification of biological products since it was firstly reported in 1950s [1]. ATPS have several advantages in comparison with conventional methods for separation and purification such as low interfacial tension, fast mass transfer, high water content in two phases and mild aqueous environment. However, large-scale application of ATPS has not been realized due to the recovery difficulty of the polymers. In order to overcome the problem, researchers have focused on development of intelligent polymers forming ATPS.

The most well-known thermo-responsive monomer is poly (N-isopropylacrylamide) (NIPA) because its lower critical solution temperature (LCST) in water is close to body temperature [2]. ATPS containing thermo-responsive ethylene oxide–propylene oxide copolymers (EO–PO) were firstly studied in early 1990s [3]. Show et al. [4] purified lipase by using ATPS composed of thermo-responsive ethylene oxide–propylene oxide (EOPO) copolymer and ammonium sulfate. Boyko et al. [5] synthesized and characterized a thermo-responsive polymer, poly-N-vinylcaprolactam. Caykara

http://dx.doi.org/10.1016/j.chroma.2014.04.075 0021-9673/© 2014 Elsevier B.V. All rights reserved. et al. [6] also synthesized a new thermo-responsive polymer by using monomer N-isopropylacrylamide and acryl amide. Other types of ATPS containing thermo-responsive polymers were also reported [7–9].

In our laboratory, a lot of novel polymers forming ATPS were synthesized. ATPS consisted of thermo-responsive P_{NDB} and P_{NBAa} [10] was developed to distribute antibiotic. Their recoveries reached over 97%. Miao et al. [11] synthesized a pH-thermo recyclable ATPS composed of one pH-response polymer P_{ADB} and one thermo-response polymer P_{NB} . Over 98% of P_{NB} was recovered by changing temperature to 32 °C. ATPS composed of two novel light-response reversible copolymers P_{NBAC} and P_{NDBC} [12] were synthesized and their recoveries could reach up to 96.6% and 97.4%, respectively. Other recyclable ATPS containing light-responsive copolymer, pH-responsive copolymer and thermo-response polymer were also prepared by Cao and co-workers [13–15].

In this study, two novel thermo-response copolymers P_{NE} and P_{VAm} were prepared to form recycling ATPS. Difference of structures between monomer N-vinylcaprolactam with ring and monomer N-isopropylacrylamide is beneficial to form ATPS and partition. Both of them can be recycled easily by adjusting temperature. Their recoveries can reach over 95%. Furthermore, cefprozil used as an important antibiotic [16] was partitioned in the ATPS to investigate their performance and the relationship between partition coefficient and tie-line length was also correlated. The

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thermo-responsive aqueous two-phase systems show great potential application in biotechnology industry.

2. Experiments

2.1. Materials

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N-isopropylacrylamide (NIPA) was purchased from Aladdin; N-vinylcaprolactam (NVCL) was purchased from Aote Fine Chemical Factory (Shandong, China), 2,2'-azo-bis-isobutyronitrile (AIBN) was from Ling Feng Co., Ltd. (Shanghai, China); ethyl methacrylate was from Bang Cheng Chemical Co., Ltd. (Shanghai, China); acryl amide, methanol, ethanol and n-hexane were from Ling Feng Co., Ltd. (Shanghai, China).

2.2. Methods

2.2.1. Synthesis of copolymer P_{NE} and P_{VAm}

The final ATPS in the study were formed by copolymer P_{NE} and copolymer P_{VAm} . For P_{NE} , 3.0 g of N-Isopropyl acrylamide (NIPA, 26.5 mmol) and 0.05 ml of ethyl methacrylate (EMA, 0.44 mmol) were slowly added into a 100 ml conical flask containing 40 ml of deionized water. Then 0.1023 g ammonium persulfate and 0.1023 g sodium bisulfite was added into the flask as initiator. The copolymerization was carried out in a shaker at the speed of 200 rpm for 24 h (60 °C) under the protection of N₂. After the reaction, solution was crystallized by adding 100 ml ethanol in order to remove the initiators and unreacted monomers. Finally, polymers were dried in a vacuum at room temperature.

The synthesis of copolymer P_{VAm} was similar to P_{NE} . The difference was that the solvent using in reaction was 30 ml methanol, and solvent using in crystallization was 100 ml n-hexane and the initiator was 0.05 g 2, 2'-azo-bis-isobutyronitrile (AIBN). Besides, 3.0 g VCL (21.5 mmol) and 0.4 g Am (5.63 mmol) were added.

2.2.2. Characterizations of copolymers P_{NE} and P_{VAm}

P_{NE} and P_{VAm} were characterized by Bruker spectrospin DRX500 NMR equipment from Bruker (Switzerland) and Nicolet MagnalR550 infrared equipment (Nicolet Company, USA) to determine their structures. Particle sizes of copolymer were measured by Dynamic Laser Scattering (Wyatt Technology Corporation, USA). In addition, the molecular weights of copolymers were measured by Gel Permeation Chromatography (Wyatt Technology Corporation, USA) and viscosities of copolymers were characterized by Ubbelodhe viscosimeter measurement.

2.2.3. Lower critical solution temperature (LCST) measurements of P_{NE} and P_{VAm}

LCST was determined by the minimum in the cloud-point curve [17]. A 1.0 cm sample cell was used and the temperature was set from 22 °C to 38 °C. Concentration of solutions was in the range 0.1–10% (w/w). These solutions were analyzed by a Shimadzu UVmini-1240 UV-VIS spectrophotometer. The water-jacketed sample and cell holders were coupled with a THS-10 (Ningbo Tianheng instrument factory) programmable circulating bath adjusted at a heating rate of 0.5 °C/min. Cloud points were defined as the temperature corresponding to a 10% reduction in the original transmittance of the solution [18]. According to the lowest point in the curve of cloud points, LCST was determined.

2.2.4. The phase diagram

The phase diagram was drawn by the Cloud Point Method [19]. Without centrifugation, two clear phases can be formed after standing for 18 h at 293.15 K in the water bath when polymers are completely dissolved. Centrifugation at low speed can shorten the

phase separation time [15]. A mixture with known total composition was agitated for 6 h to be completely dissolved. The systems were separated by centrifuging at 4000 rpm for 30 min and standing in graduated centrifuge tube at least for 3 h. In order to achieve complete phase separation, the mixture was settled for 12 h at 293.15 K in the water bath. The composition of each phase was determined in triplicate when the solutions in equilibrium were separated. Samples were taken out from top and bottom phases, and concentrations of polymer P_{NE} and P_{VAm} was determined. A reversed-phase column C18 (150 mm \times 4.6 mm, 5 μ m) from Phenomenex was used with the mobile phase consisted of methanol (A) and phosphate buffer (B) (V_A : V_B = 1:1), at flow rate of 0.7 ml/min. Chromatograms were recorded by UV absorbance detection at 220 nm. The sample was diluted in 1.0 ml of mobile phase and then filtered through a 0.45 µm PVDF syringe filter and 20 µl samples was injected into the HPLC system. Finally, the phase diagram was drawn by concentrations of polymer at top and bottom phases.

2.2.5. Effects of salts on recovery of polymers

Copolymers are thermo-response, so they can be precipitated by adjusting temperature. The precipitate was separated from solution by centrifugation at 8000 rpm for 15 min and dried in a vacuum oven to constant mass. The recoveries of two polymers were measured and each recovery had three trials.

The recovery of the two copolymers was investigated at different salt types. 40 mM NaCl (KCl, Na₂HPO₄, NaH₂PO₄, LiCl and $(NH_4)_2SO_4$) was added to the copolymer solution to investigate recovery of the polymer. Each recovery had three trials.

2.2.6. Partition of cefprozil in P_{NE}-P_{VAm} ATPS

The tie-line length (TLL) reflects the property of ATPS. TLL has close relationship with composition of ATPS. Partition coefficient in the investigated systems at different compositions was measured by the following methods.

The equilibrium time of biomolecule partitioning in aqueous two-phase systems (ATPS) is very short because low interfacial tension of ATPS makes mass transfer rate quicker. A mixture of polymers was prepared by dispensing appropriate amounts of P_{NE} and P_{VAm} solutions into a 5.0 ml tube. The total volume of final system was 2.0 ml. Solution of cefprozil was prepared at concentrations of 5 mg/ml. 200 µl cefprozil solution was added to a set of mixtures. Phase separation was achieved by centrifuging at 4000 rpm for 30 min and standing in graduated centrifuge tube at least for 3 h. In order to reach two clear phases, the mixture was settled for 12h at 293.15K in the water bath. After aqueous two-phase systems reached equilibrium, the upper phase in each system was removed after 100 µl samples in top phase were taken out. After that, 100 µl samples in bottom phase were also taken out. Aliquots of 100 µl from the upper and lower phases were withdrawn in duplicate for analysis. All samples were diluted to 5.0 ml solutions for measurement.

Determination by an automatic UV spectrometer, the maximum absorbance wavelength λ_m of cefprozil, P_{NE} and P_{VAm} were found to be 280 nm, 215 nm and 220 nm, respectively, so we can examine the concentration of cefprozil at 280 nm without the interference of polymers. Here, NaSCN, KSCN, NaCl, KCl, LiCl, NH₄Cl and NH₄F were used to investigate effect of salt species and the concentration on cefprozil partition in P_{NE}-P_{VAm} ATPS. The effect of salts on partition coefficient was studied in the concentration range 20–100 mM.

3. Results and discussion

3.1. Characterizations of copolymers P_{NE} and P_{VAm}

Figs. 1 and 2 show schematic representation of copolymerization for P_{NE} and P_{VAm} . P_{NE} was synthesized by using NIPA and

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